



INSTALLATION MANUAL

1500|1700

INS 'Ultimate' Bath Series



30 Day Technical Support:

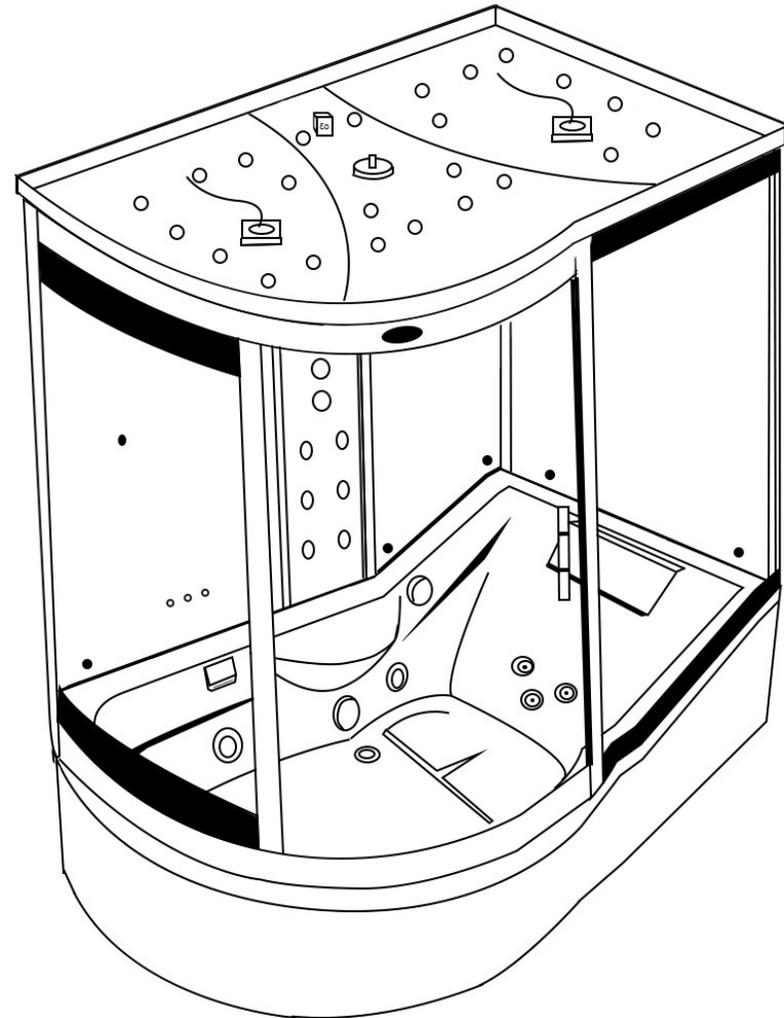
Call **01908 317512** and request technical support for aiding your installation.

Replacements Parts: Inside of your warranty period visit:

<https://www.insigniashowers.com>, click support and make a warranty claim.

Spares/Replacements Parts: Outside of your warranty period visit

<https://www.insigniashowers.com/replacement-parts.html>



ATTENTION INSTALLERS:

These instructions must be left with the customer

CHECK ALL CONTENTS BEFORE BUILD COMMENCES. NO RETURNS CAN BE MADE ONCE THE BUILD HAS STARTED AS IT IS DEEMED ACCEPTANCE OF PRODUCT!

WARRANTY REG NO: _____

To claim your full 5 year warranty, register your shower within 90 days visit:

<https://www.insigniashowers.com>, click support and register for your warranty

Contents

Thank you for your purchase	3
Tips for assembly	4
Braided Hose QR Code/Link	5
Electrical/Pressure/Tool requirements	6
Box contents	7
Screw Pack contents	8
Levelling the Tray	9
Installing Column and Back Panels	10
Connecting Framework	11
Installing the Left Back Panel and Side Panel	11
Installing Fixed Glass Panels	13
Installing the Roof	15
Installing the Accessories	16
Installing the Door Wheels	19
Water Valve Connections	20
Control Panel Connections	21

Steam Generator Connections	22
LED Light Installation	23
Sealing your Shower	24
Control Panel Operating Instructions	25
Spare Parts List	28
Steam Room & Shower Safety Guide	29
Steam Room Usage Guide	30
How to use AMI System	31
Bathroom Electrical Zones	32
WEEE Compliance Statement	34

The words "Thank You" are written in a highly decorative, black cursive script. The letters are interconnected with elegant flourishes and loops, giving it a classic and sophisticated appearance.

Thank you for your recent purchase of an Insignia shower. Please read this booklet with great care to ensure you get the best out of your build and have a shower that will last for many years to come! Like everything, in order to obtain a first class product that will serve you well for many years, the effort and correctness put into the assembly will reflect in the quality of your finish.

Before we start, here's our 4 top tips which may assist you...

TIP 1—Building Your Shower

This product is suitable for a DIY build, providing you are confident in your DIY abilities. Please look through this build guide and decide on whether you feel confident in undertaking this task. If you are not, seek the services of a professional and show them these instructions before hiring.

TIP 2—Hard Water

Due to the nature of this product we highly advise the purchase and fitting of a water softener.

(Please note: limescale build up may cause damage to your shower and will not be covered under warranty)

TIP 3—Installation

These showers are designed to be free standing and movable from their location should you have the need to replace anything.

ALWAYS USE Flexible braided water inlet pipes (not supplied) and not central heating plastic type! Get your WRAS Approved Flexible Braided Hoses [here](http://www.insigniashowers.com/wras-approved-braided-hoses.html). (www.insigniashowers.com/wras-approved-braided-hoses.html)

NEVER FIX with rigid pipes, **NEVER FIX** the unit to the wall or floor.

Have you got yours?

Essential for your shower build!

The Insignia **WRAS** approved flexible braided shower hose is an essential part of your shower build. Designed specifically for connecting the hot and cold water feeds allowing for an easier installation. **Note: These are not available in shops.**

Don't worry if you have forgotten to purchase this as we've included this handy link for you! All you need to do is use your smart device and simply point your camera at the QR code to scan it. You can also download a free QR reader app.



Not got a smart device? No problem! Just type the following web link into your web browser:

www.insigniashowers.com/wras-approved-braided-hoses.html

Essential
Item



Electrical Requirements

STEAM VERSION

Voltage Rating 220-240AC
 Frequency Rating 50Hz
 Power Rating 3KW

NON-STEAM VERSION

Voltage Rating 100-240AC
 Frequency Rating 50/60Hz
 Power Rating 12v DC/1500 mA

Your electrical contractor should understand **ALL** legal requirements of connection before undertaking any work or installation.

UNDER NO CIRCUMSTANCES UNDERTAKE THIS YOURSELF!!!

Note for electrician: This product comes with 13 amp plug (s) fitted with an RCD unit (*steam version only*). We leave it this way for you to connect it your own way due to continued additions to current regulations.

- 1) Connect within current laws and IP directives.
- 2) (Preferred) Wire into isolated fused feed connecting directly to the house consumer/service box.

Always use protection against electrical surge. Your shower should be treated the same as a home computer. A surge protector should eradicate the possibility of either the transformer or control panel being burnt out. Electrical work needs to be signed off by a fully qualified operative by law. Failure to adhere to this will not only void your electrical warranty for your shower, but could void your house insurance too.

Pressure/Water Requirements

We recommend a BAR pressure between 2.5 and 3.4 BAR. If you have a combi boiler system no problem should be experienced. If you have a gravity feed older type installation (hot water tank type usually less than 1 BAR) you will almost certainly need a pump. We cannot advise on which type of pump is used, location or design because all house plumbing layouts vary. This is a job for your installer/plumber. The end delivery however must fall within the scope above.

Important Note Do not exceed 3.4 BAR pressure under any circumstances. Warranty is void if so as damage will occur. If you have a combi supply, please use a pressure reducing valve if required to lower the BAR pressure to the shower.

Please Remember that this product is free standing and is designed to be pulled away from the wall.

Waste connection HOUSE to SHOWER.

Always use a McAlpine or similar approved 40mm compression joint fitting. Never use glued joints!

Your waste hose is specifically designed not to accept glued joint fittings.

Correct compression joint fittings avoid degradation of materials.

The water supply pipes must be that of a flexible braided type (*not supplied*).

DO NOT OVERTIGHTEN THE BRAIDED HOSES AS IT CAN CAUSE THE CONNECTION TO POP AFTER A FEW WEEKS OF USE.

Always fit easy to get to isolation taps on both hot and cold water supply (*not supplied*). Just like a dishwasher or washing machine, this product **MUST** be isolated when not in use.

Tools Required

You will require:

- Scissors
- Knife
- Spirit Level
- Tape Measure

- Philips Screwdriver
- Electric Drill
- Safety Gloves
- Safety Glasses

Parts Required

- Silicone Sealant (*not supplied*)
- Plumbers Mait (*not supplied*)
- Hot and cold isolation valves (*not supplied*)
- Suitable McAlpine or similar approved 40mm compression joint fitting.
- 2x Braided hoses (*not supplied*) Steam version requires 3. If you haven't purchased these already, simply click the following link below or copy in to any web browser. For ease we have listed the required pack below for your install.
- Shower Bath Hybrids require pack 5.

<https://www.insigniashowers.com/wras-approved-braided-hoses.html>

Whilst the next steps show you how to assemble your shower we want to make sure you have a correct build to ensure you get a trouble free shower. Therefore our advice is to follow the instructions and perform a dry run to ensure you are confident with the build and you understand fully how the unit is assembled. When we use the word “DRY RUN” this means you do not silicone anything, just simply construct the shower, align, drill and screw everything together. Once you are happy with the build take the unit apart and carry out the final fix.

What's In The Boxes?

Tray Box

1x Tray

1x Roof

2x Curved Rails

2x Accessories Box

Glass Room

1x Rear Door seals

1x Magnetic Door Seal

1x Glass door

2x fixed glass

Column

1x Complete Column

Backwalls

1x Angled Panel Backwall

1x Square Panel Backwall

Side Panel

Glass Side Panel

In addition to above you will have all the required internal accessories to complete the shower

Insignia Screw Pack

Product Code	Description	Quantity
SP097	Door Handles	1
SP276	Twin Door Wheels Non-Push	2
SP276A	Twin Door Wheels Push Button	2
ST20	20mm Screws	20
ST35	35mm Screws	10
ST14	14mm Screws	6
ST25/PCH13/CPC16/B22	Various	14 each
BAG	Chrome Brackets	12
DB61	Drill Piece	1

VERY IMPORTANT

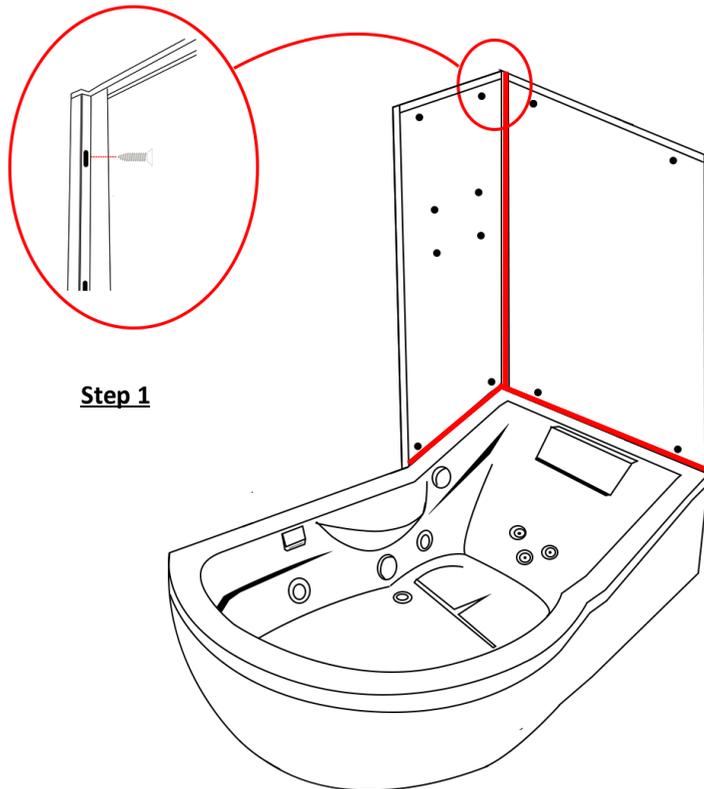
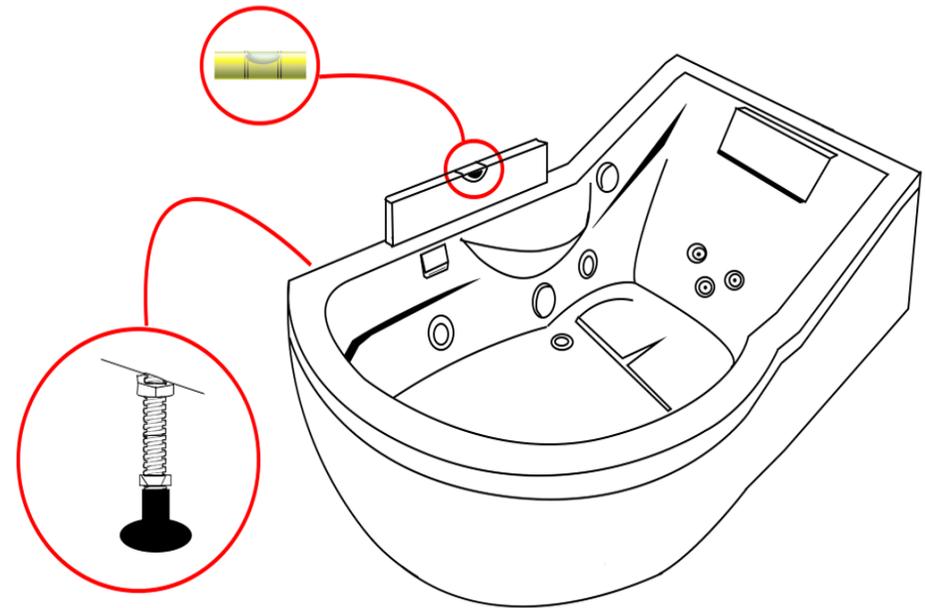
Have you got everything? If not please contact the Insignia Support Line on 01908 317 512. Remember **NEVER** book your tradesman until everything has arrived, been checked and is present. No replacement/missing parts can be obtained free of charge during or after the build. Any claims can only be within the timescale permitted (48 hours after delivery) and always **BEFORE** build.

TO START

Make sure you have a clear space, remember when finished and in place you need access to check your build and able to pull the shower out for servicing or should you have the need to replace anything!

Take the shower tub and remove all the protective wrapping and fit the waste. In the side of the waste supplied in the optional fitting kit you will notice a spigot not seen on an ordinary waste. In most cases this is blanked yet should you have a steam version you need to gently drill this out as this item is for the steam generator drainage and will be connected in the instructions later.

Now please level the tray by firstly placing the tray in its final location and then using a spirit level, adjust the tray feet accordingly. Once you are happy with the levelling of the tray, you can pull it out to begin the main construction.



Step 1

Step 1

Once you have successfully completed a dry run,

Then continue to place the separate side panels onto the bath, screw together the angled back piece and the side panel using the **ST14 screws x4**

We advise to run a bead of **silicone** along the vertical edge in-between the two back panels and in-between.

Waste connection HOUSE to SHOWER.

Always use a McAlpine or similar approved 40mm compression joint fitting. Never use glued joints!

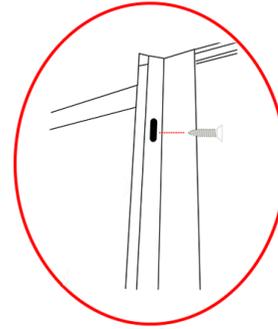
Your waste hose is specifically designed not to accept glued joint fittings.

Correct compression joint fittings avoid degradation of materials.

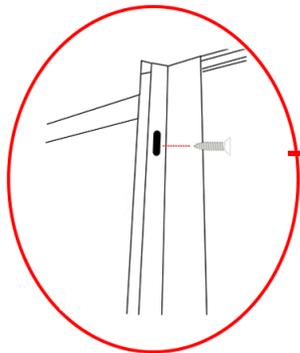
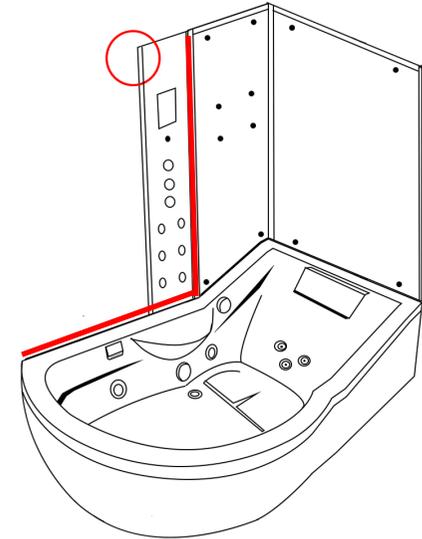
Step 2

(please note, if your column has a rubber seal at the bottom , take the rubber off and apply **silicone** inside the rubber and replace)

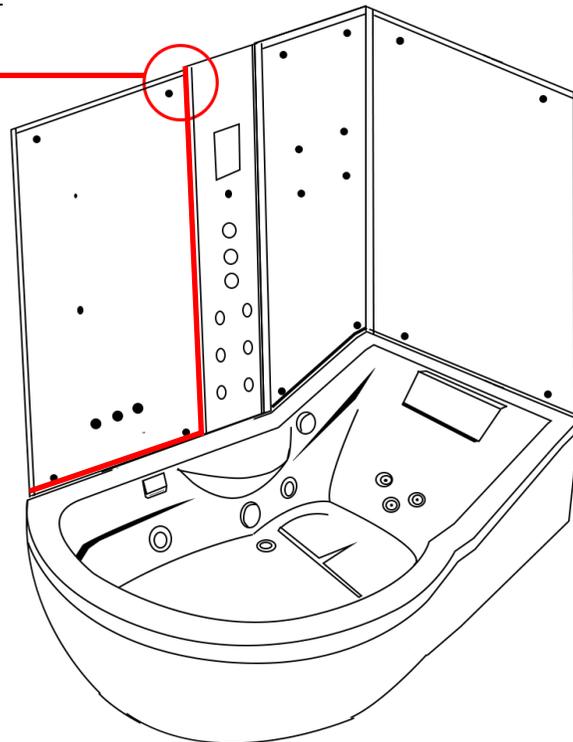
Again, **Once you have completed a dry run** and are happy, Then continue to apply the silicone to the specified area of the control column and place next to the angled back glass panel and fix together using the **ST20** screws.



Step 2



Step 3



Step 3

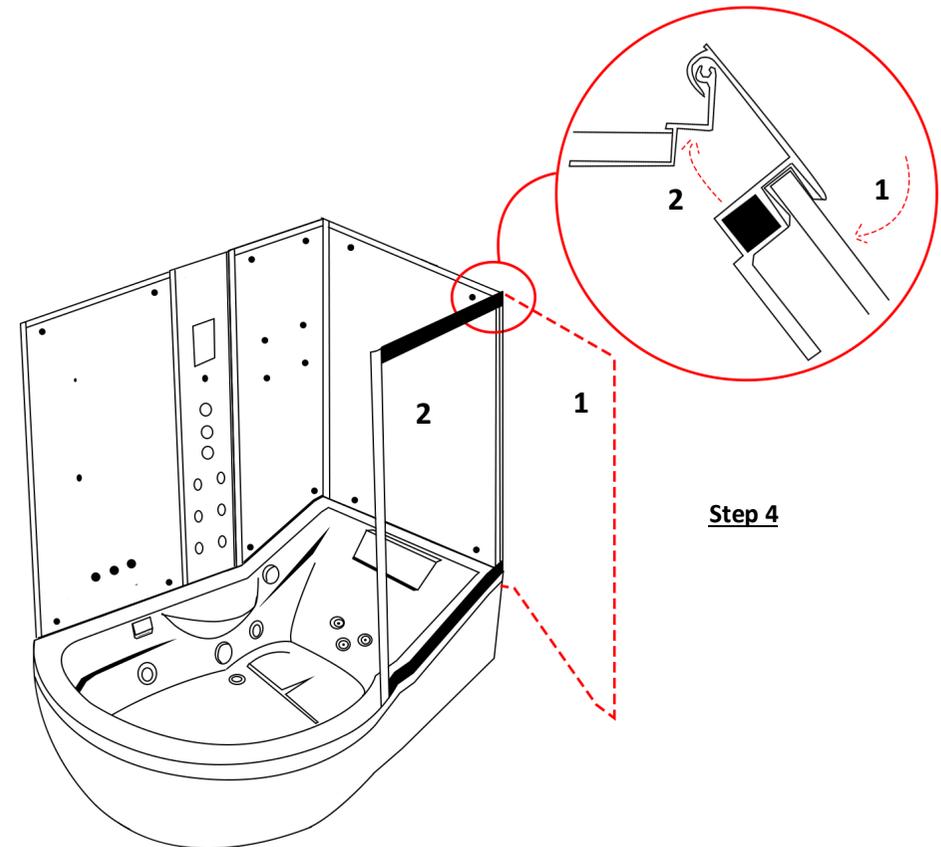
Apply **silicone** to the specified area's as shown and now fix together and screw the large back glass panel to the column using the **ST20** screws.

Step 4

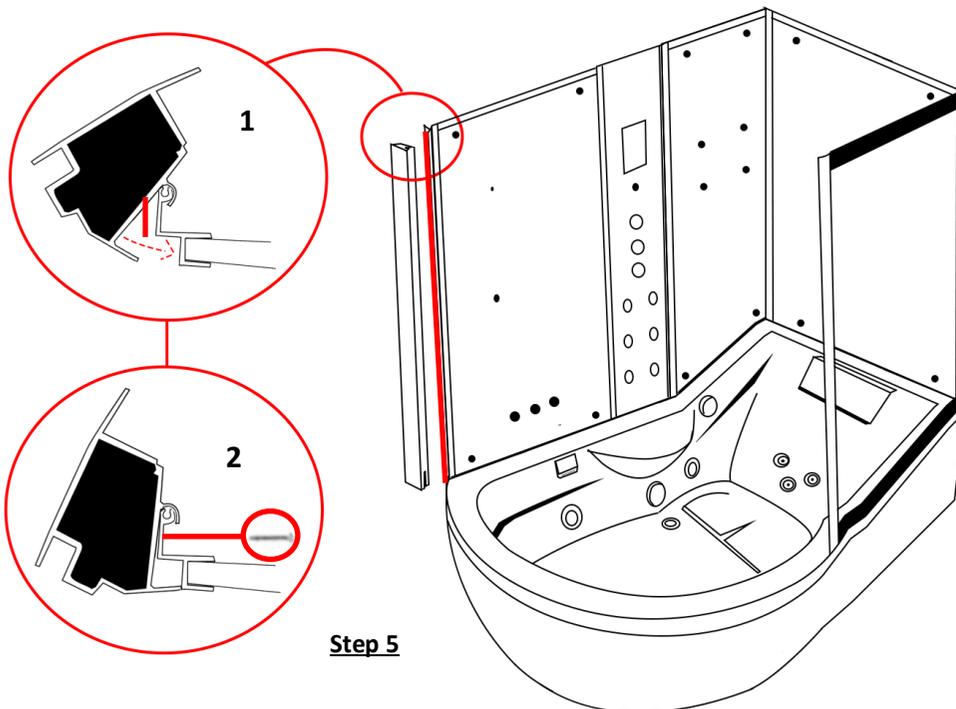
Now lock the front angled glass panel to the side glass panel by following the position shown in the image marked "1"

Once you have met the back panel inside the front upright as per the close up image walk the panel around to the position shown in the image marked "2"

NOTE: **Do not** apply silicone until Step 6



Step 4



Step 5

Step 5

Silicone specified as shown in diagram.

Next using the angled upright, place this to the rear squared glass panel by following the position shown in the image marked "1"

Now move the angled upright in the direction as shown in image "1" until this is into place as shown in image "2"

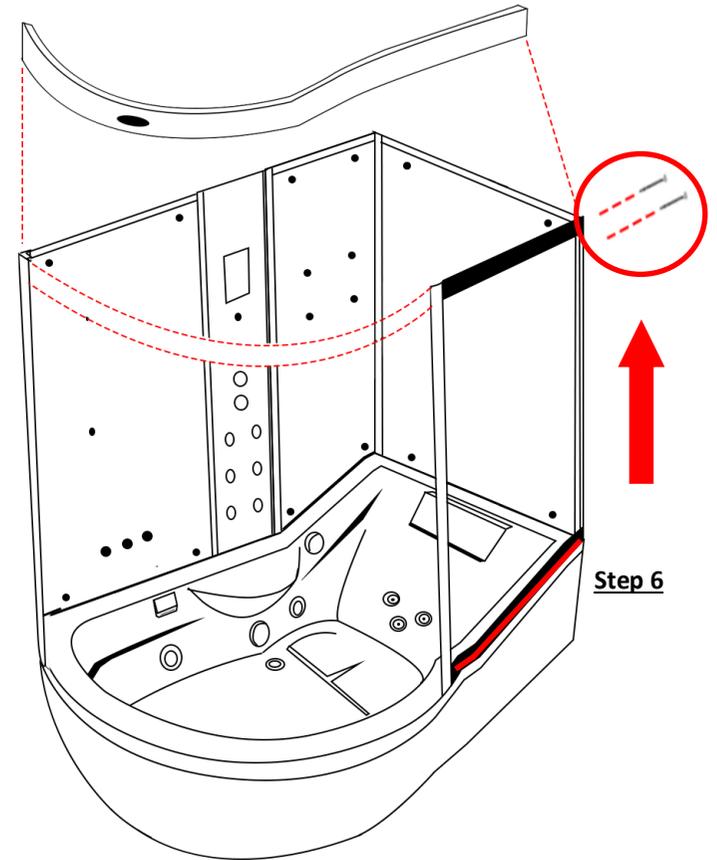
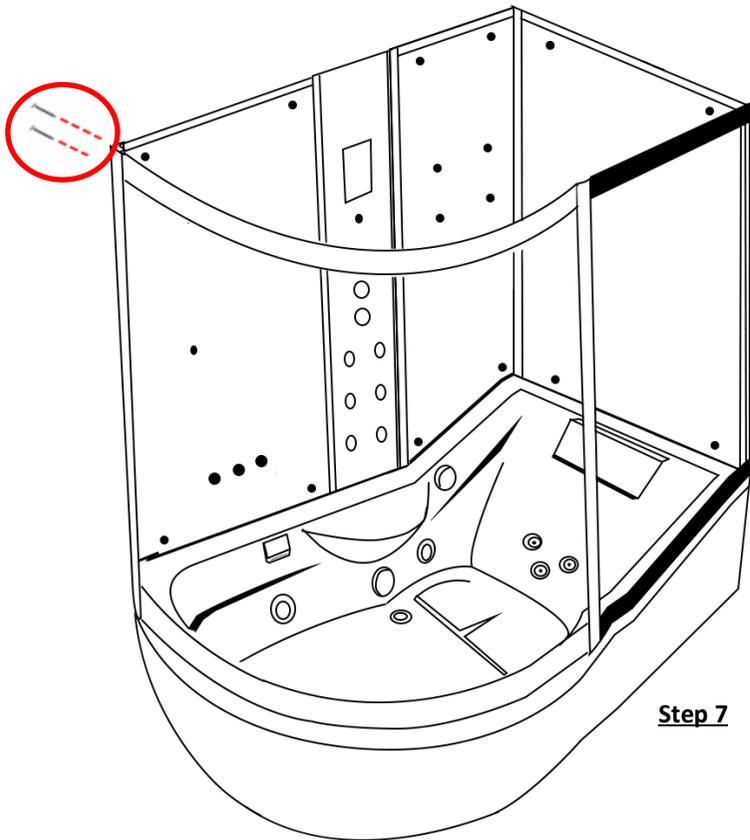
Once you are happy with the alignment then continue to screw the upright into place at the top and bottom using **ST14's**

Please note: These are not pilot holed and you will need to use the DB6

Step 6

Lower the top curved rail into position and screw from the rear side as per the image using the **ST35** screws.

Fix the front of the top curved rail onto the upright of the front fixed angled glass. Please note in order to do this you will need to slide up the front fixed panel roughly 3 inches to expose the screw holes.



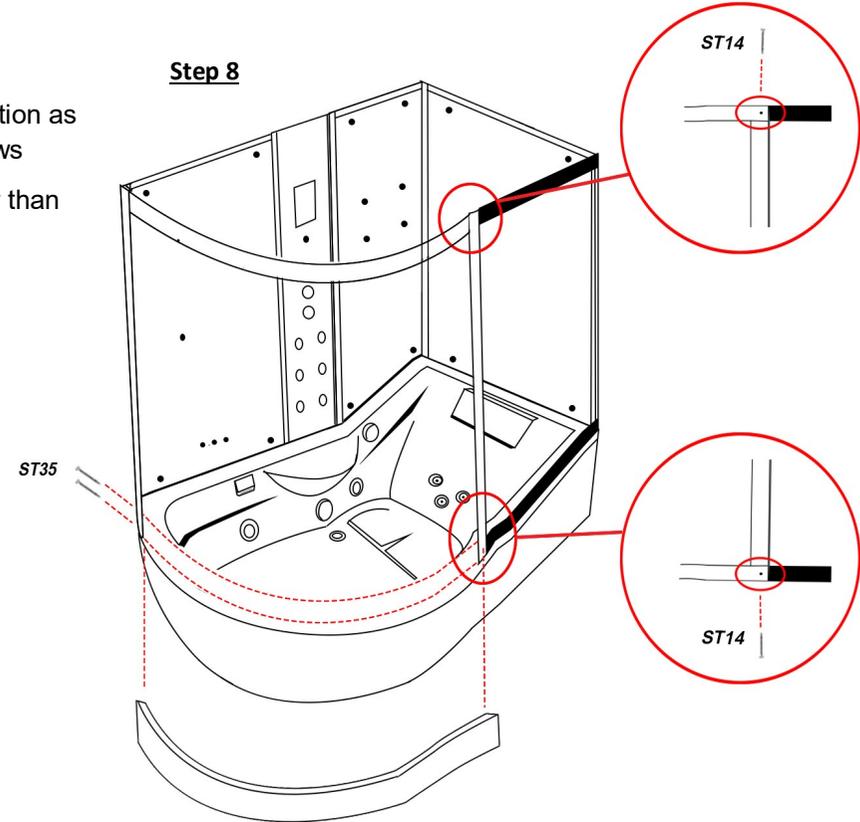
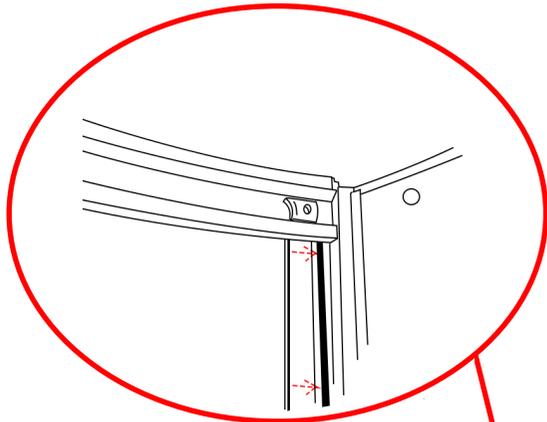
Step 7

Then using **ST35** screws fix the top rail to the opposite upright as demonstrated in the following diagram

Step 8

Now apply **silicone** to the bottom of the remaining curved rail and place into position as shown in the diagram and fix this into place using the **ST35** screws and **ST14** screws

Please note that when drilling the holes to take the screws this is at a depth no deeper than 5mm.



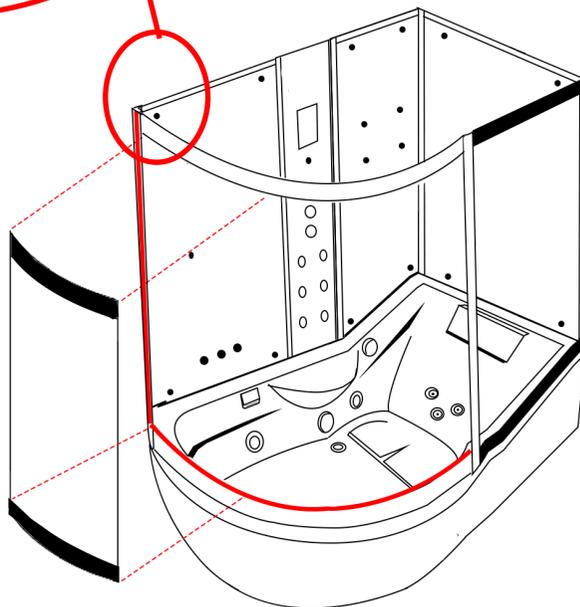
Step 9

Apply **silicone** to specified area as shown on the diagram, then take the front curved glass panel and insert into the upright. Then using the flat rubber seal insert in between the glass and upright.

NOTE:

(It's common that the curved glass once is position may not fit completely snug against the rail due to alignment. This is normal and is rectified by the use of a silicone seal)

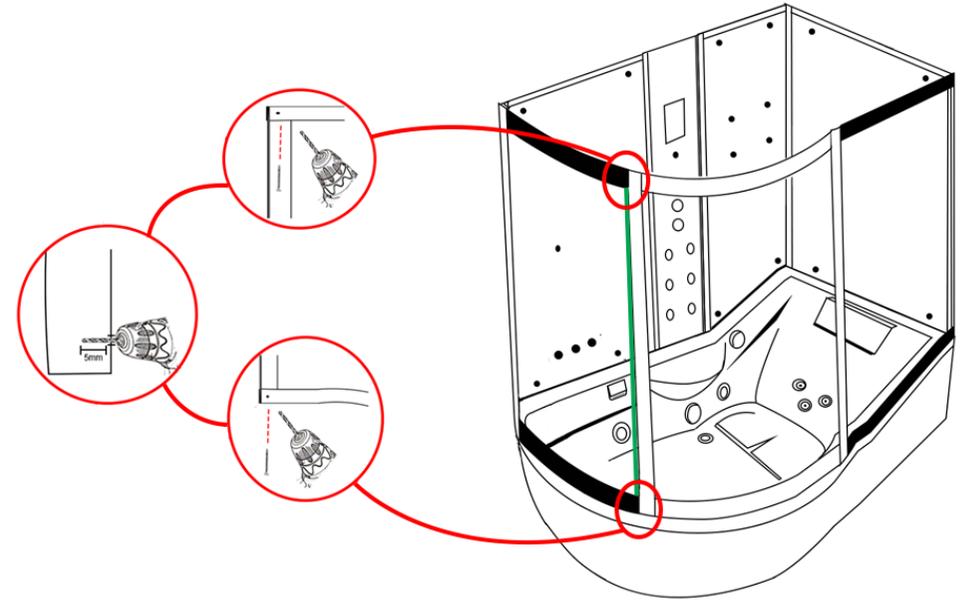
Step 9



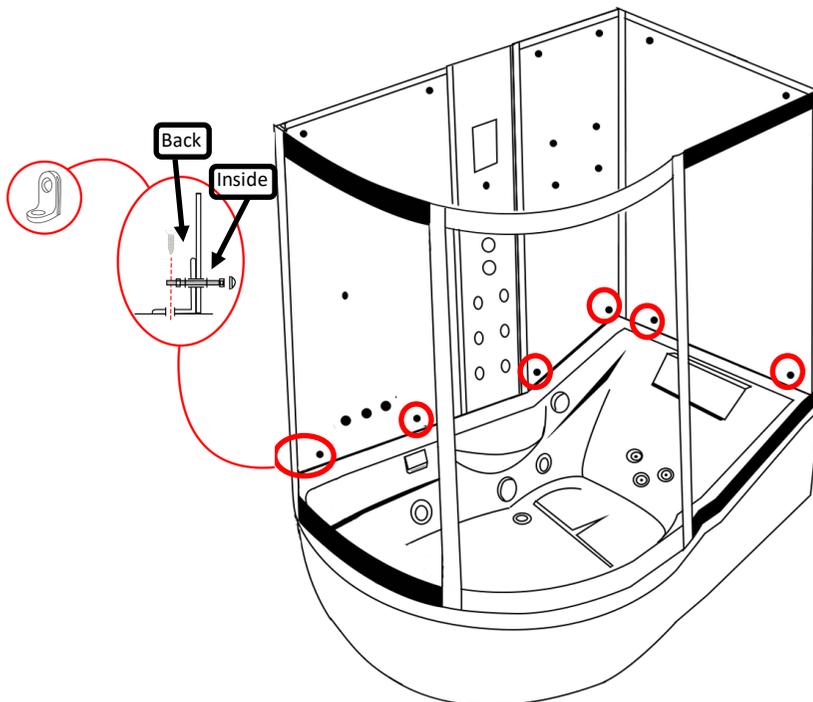
Step 10

Insert remaining upright to the left of the curved glass panel. Drill and screw this into position using the **ST20** screws and once fixed slide the flat rubber glass seal into this newly fitted upright on the inside (as of the green line in the image)

Please Note: ensure you drill no deeper than 5mm.



Step 10



Step 11

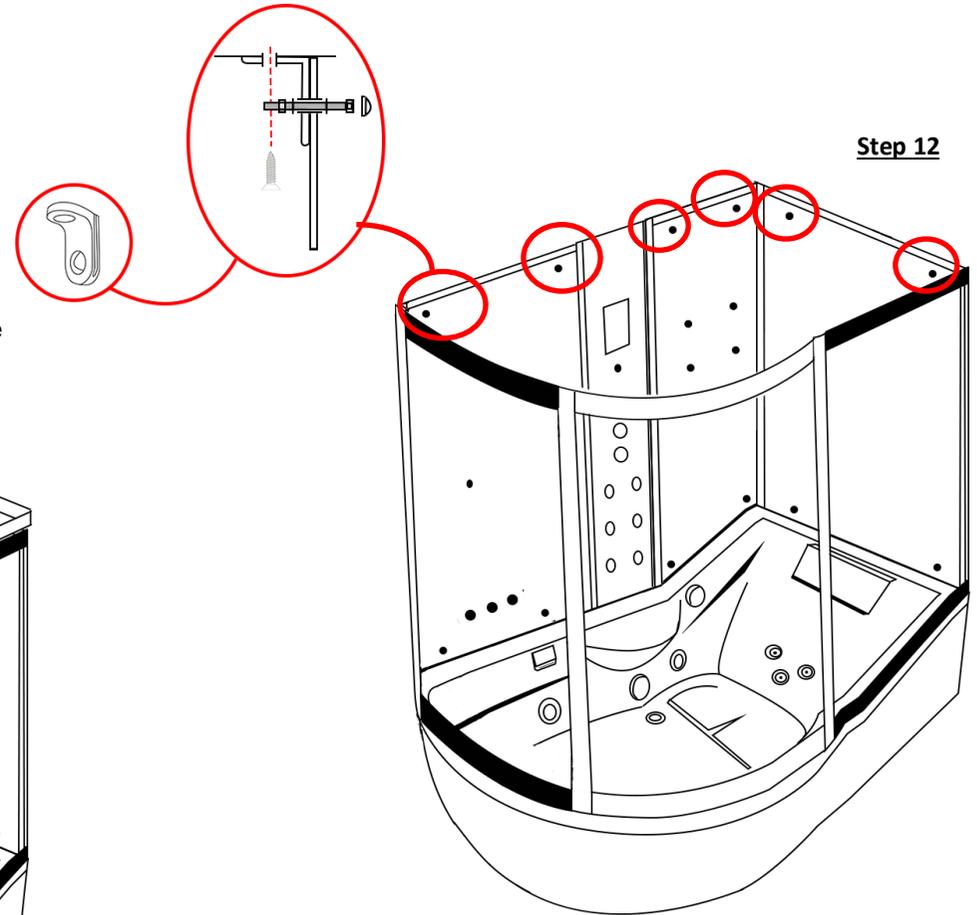
Pierce through the holes using a screwdriver to show pre-cut holes in the glass as indicated in the image. Now using the chrome "L" brackets, fix these to the outside of the glass panels using the provided nuts and bolts (**B22**) please ensure the bolt goes through the plastic cover holder (**PCH13**) first

Align the shower panels until you are happy with the sitting of these and now using the **ST25** screws, screw the brackets to the tub

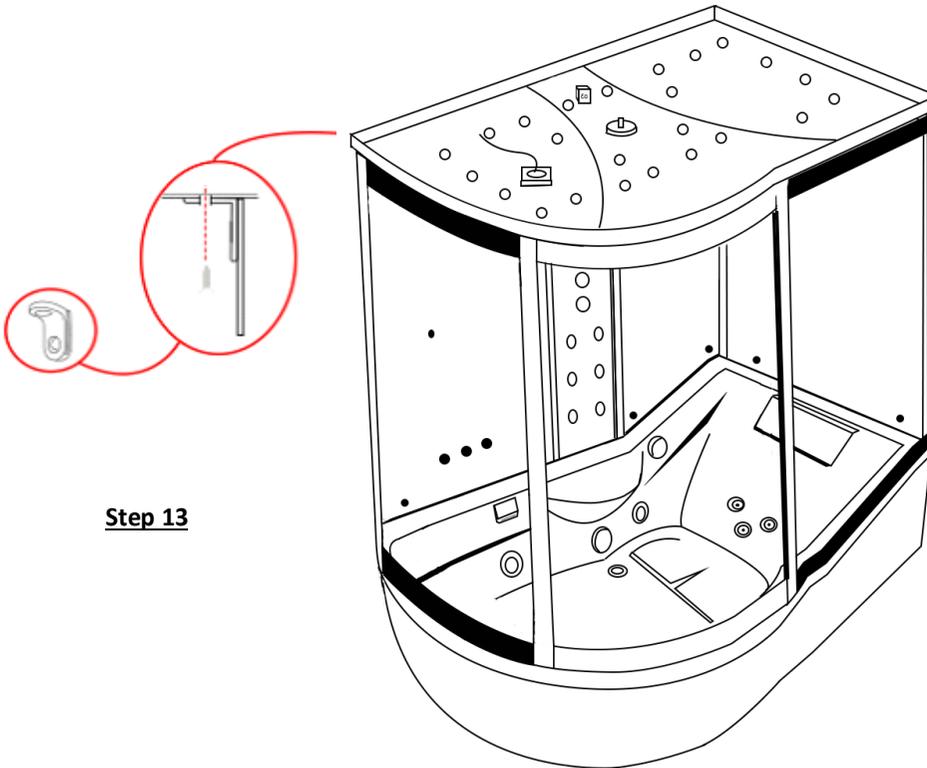
Now place the Chrome cover caps (**CPC16**) onto the cover holders (**PCH13**)

Step 12

Pierce through the holes using a screwdriver to show pre-cut holes in the glass as indicated in the image. Now repeat the process from step 11 to secure the roof to the glass panels



Step 13



Step 13

Align the shower roof to your side panels and when you are happy with the alignment of the roof, use the **ST14** screws to screw this into place

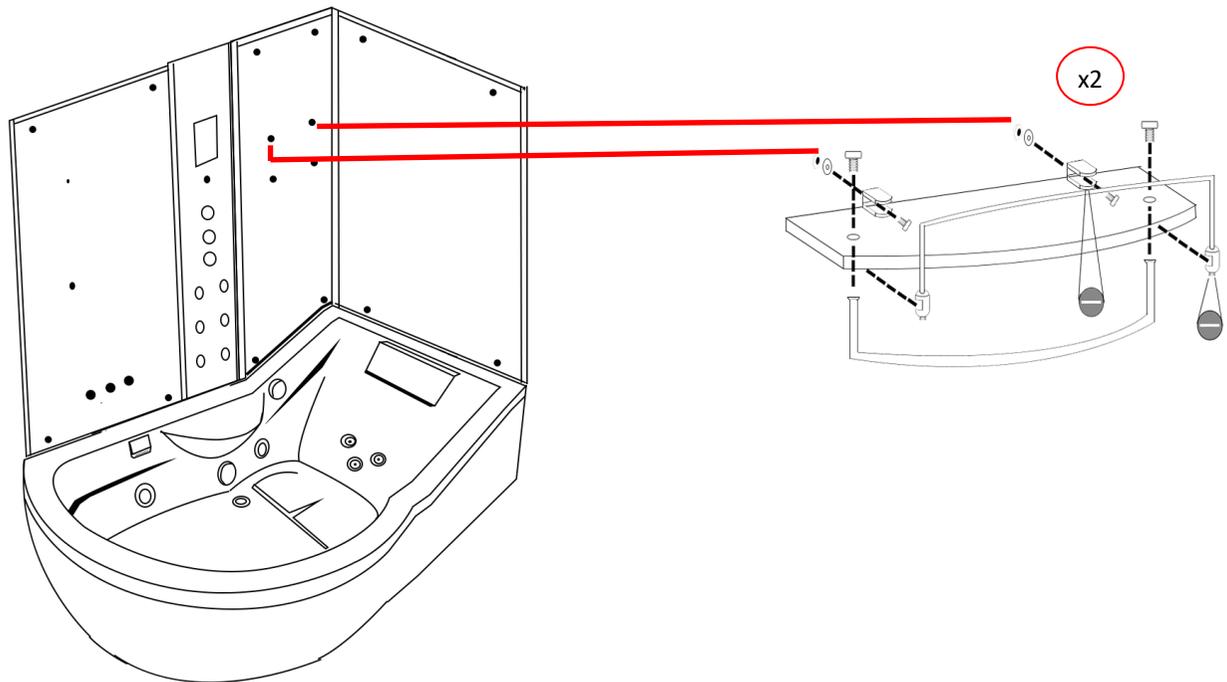
Accessory Installation

Please Note

Ensure all grey backing film on the rear of the glass panels are pierced through the existing glass holes with a knife to provide an efficient smooth fitting and location of the accessories. We recommend using a screwdriver on the smaller holes.

Shelf

Fix the chrome floating shelf brackets to your glass back panel by using the provided screws. Now attach the chrome tubed bars to your glass shelf as illustrated in the below image. Next slide the shelf into your shelf brackets and secure by tightening the grub screw situated on the bottom of the bracket.



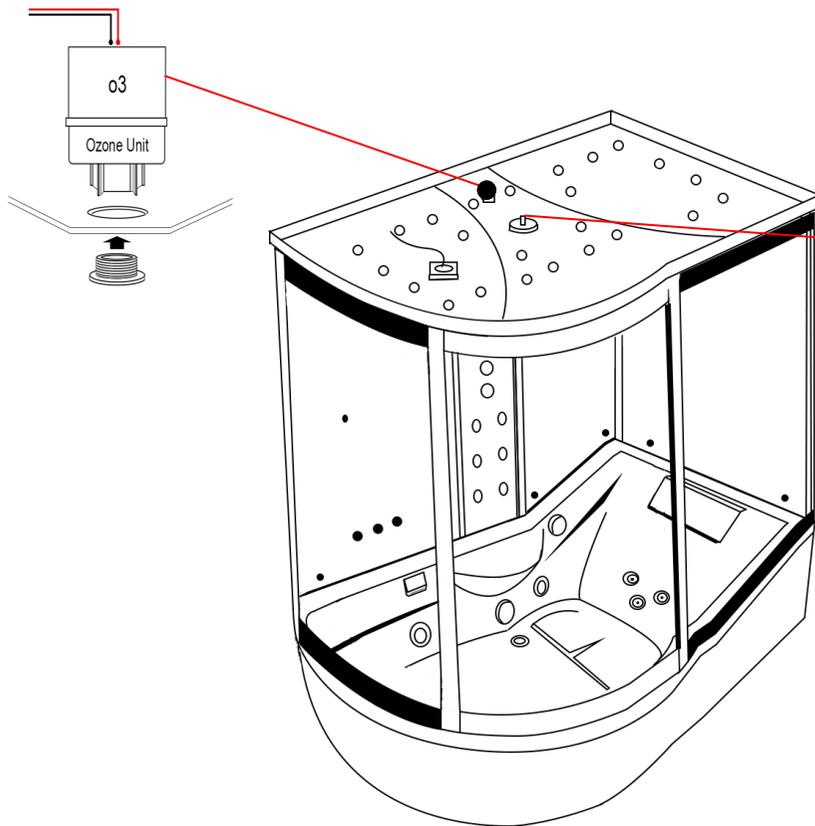
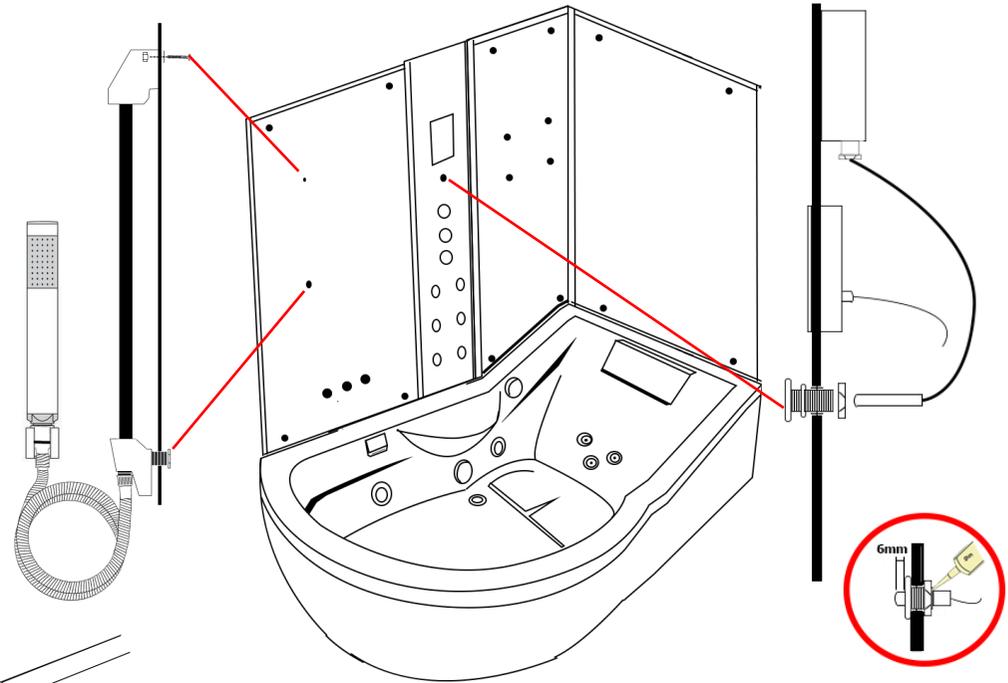
Hand Shower

Attach the chrome riser bar to the glass wall ensuring the water inlet is inserted through the lower large hole and hand tightened from the rear side.

Now tighten the chrome shower holder ensuring that this will take the hand shower itself without falling (please note over tightening will prevent the holder from sliding up and down)

Thermostatic Probe

Insert the probe into the hole situated below the control panel roughly 6mm into the cabin and run clear silicone around the rear side of the probe



Ozone (o3)

Unscrew the chrome pepper pot end and drop the white box upside down into the rear hole as shown in the image. Now from the inside of the shower re-attach the chrome pepper pot end and tighten.

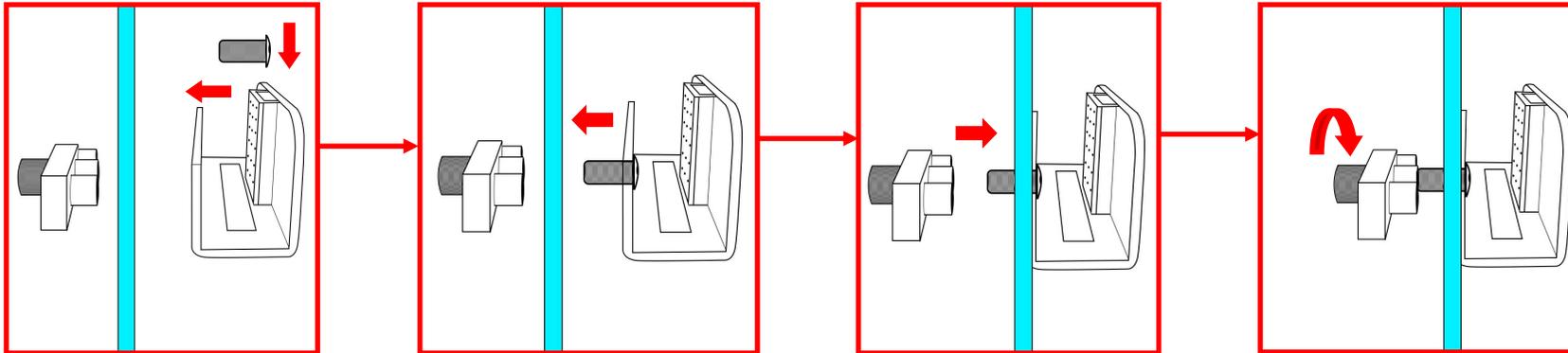
Monsoon Head

Attach the grey hose from your valve to the inner black tube using PTFE tape (please note this only needs to be hand tight. Over tightening will snap/damage the inner black tube)

Aromatherapy Diffuser Install

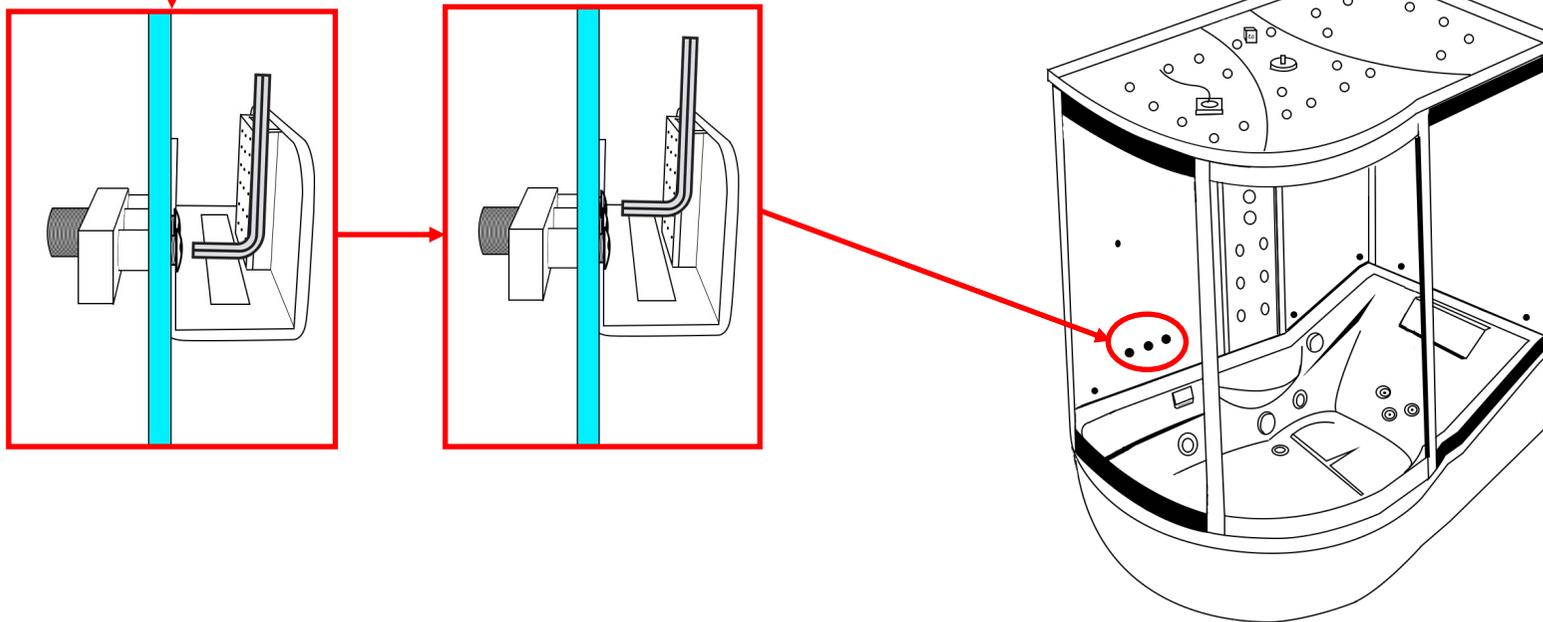
Place in middle hole first

Turn Tri-Jet to tighten



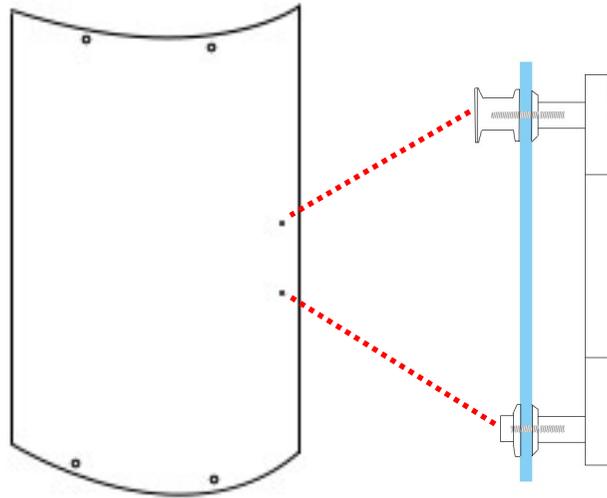
Use Allen key to tighten left chrome outlet

Use Allen key to tighten right chrome outlet



Note:

Connect the insulated hose to the back of the Tri-Jet outlet to the 'steam out' on the generator.



Door Seals

Magnetic Seal: Push the magnetic door seal on the handle side of the glass door ensuring this is tightly fitted.

Rear Door Seal: Place the rear door seal on the opposite side to the magnetic strip ensuring the flap is facing the fixed glass panel

Handle

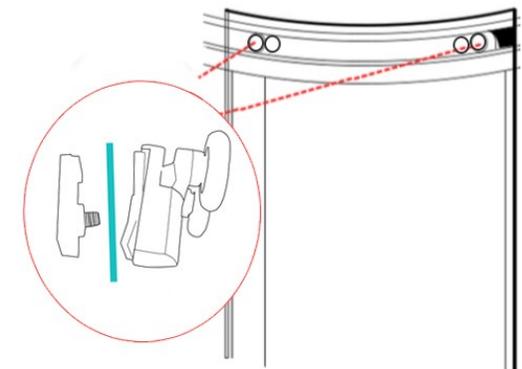
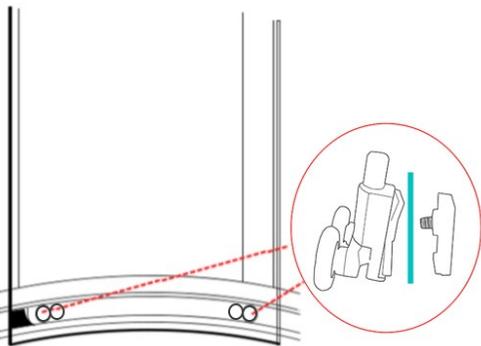
Ensuring that the inner thread is protruding out from the handle far enough, place the handle on the outside of the door and secure by tightening the inner chrome knob to the protruding inner thread

Door Wheels

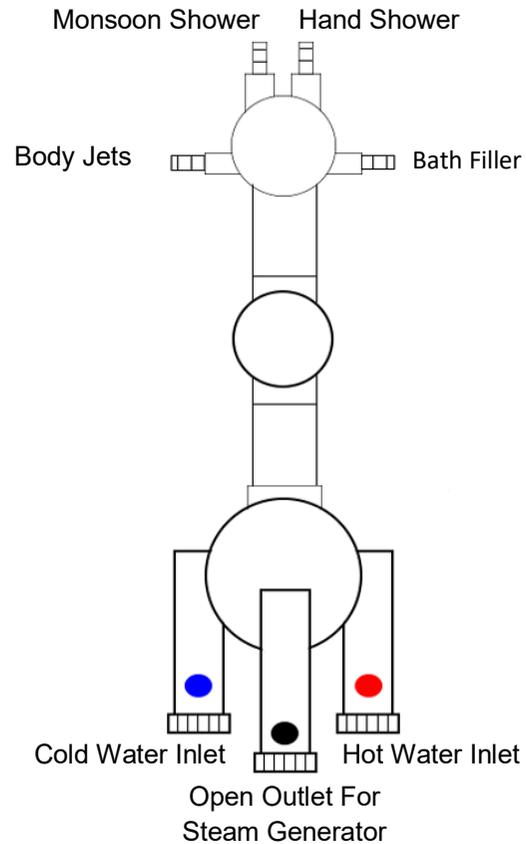
Fit the adjustable wheels to the top and bottom of the glass doors and ensure the wheels are at their lowest position and hang on the inner curved rails with the wheels facing the outside of the glass. **Please note the push button wheels are for the bottom.**

Once all wheels are fitted and on the rails, the wheels are adjusted by the metal screw located on the underside of the **TOP** door wheels, which will pull the wheels towards the track ensuring a secure tight fit.

Now grease the track to ensure a smooth and long lasting operation (not supplied)



Shower Valve



Device output may differ from the image. Please refer to your outer chrome faceplate inside your Insignia shower as a reference point.

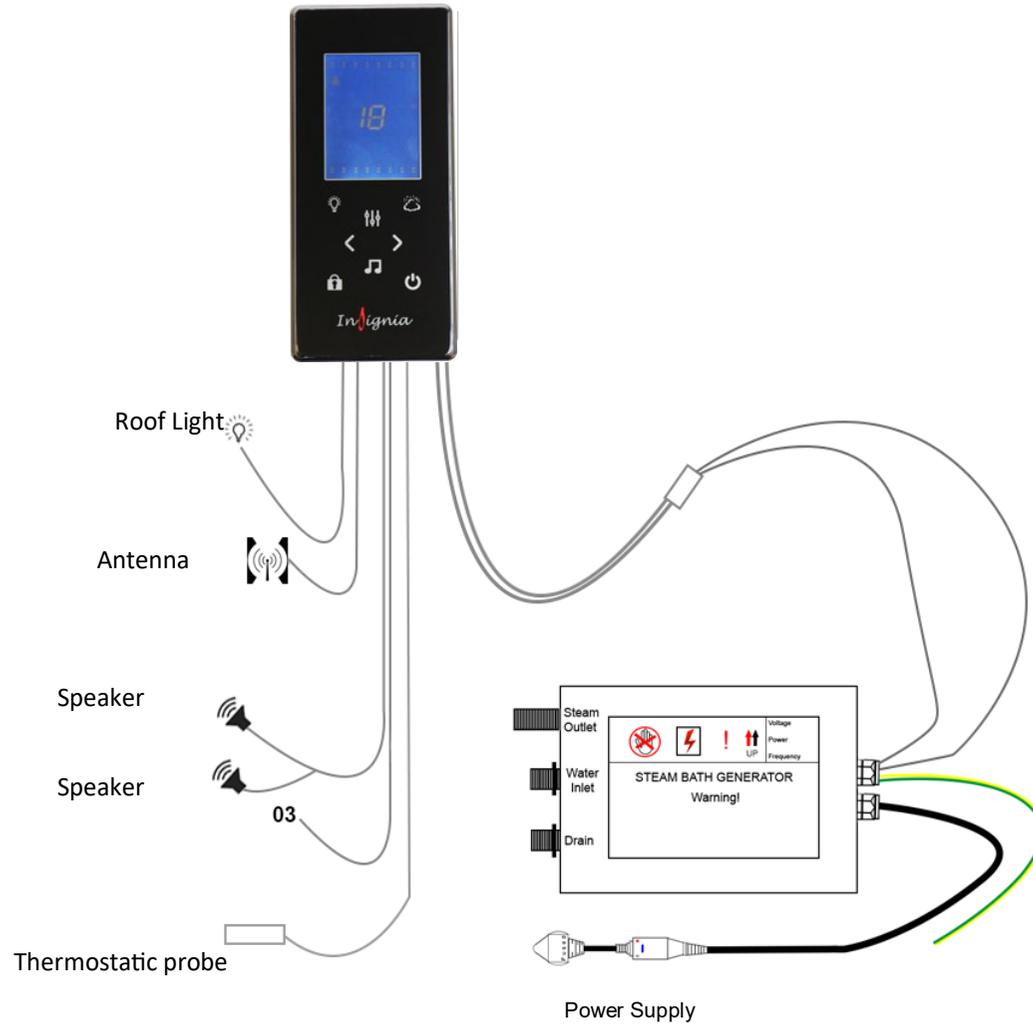
IF YOUR DIAL DOES NOT CORRESPOND TO THE APPROPRIATE DEVICE:

Turn on your water to the shower and note which output the water exits from then turn off the water and swap over the relevant hose.

Alternatively remove the outer chrome knob by removing the chrome cap and loosening the grub screw (please ensure not to unscrew fully as this will drop within the chrome knob) this is found on the opposite side to the chrome pillar. Once you have succeeded in loosening this you can now slide your faceplate to correspond to the device.

Electric Box Connections

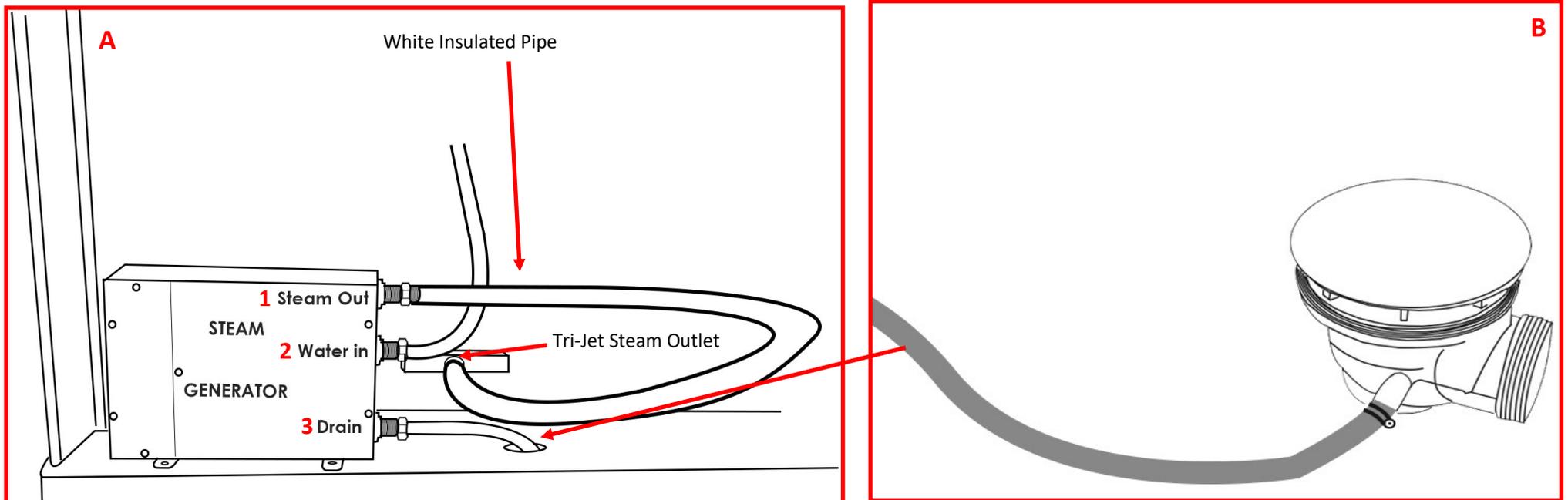
Connect the cables below to the corresponding devices on the shower

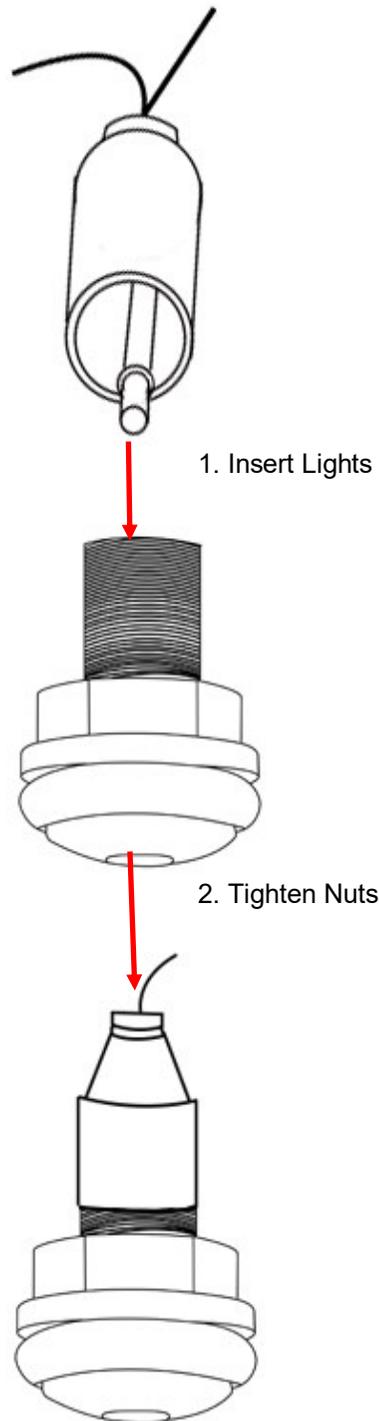


Steam Generator Connections

The steam generator has 3 connections.

1. **Steam Outlet:** Connect the white insulated hose to the steam system within your shower as shown in image **A**. Make sure these are fitted in the correct position as they are only attached for transportation reasons only.
2. **Water Inlet:** When installing the water line for the steam generator, there are 2 options available:
 - Purchase Insignia's WRAS approved braided hoses—different packs are available for different shower types.
 - Install a static water line from the shower valve (middle feed) to the steam generator. Even with a static water line, flexible hosing will still be required for the hot and cold water feeds. If you choose this option, please ensure you purchase the correct hose pack from www.insigniashowers.com
3. **Drain:** Connect the grey rubber hose from the steam generators drain opening to the nozzle on the shower waste as shown in image **B**. Secure in place with the use of the Jubilee clip (AMI01) found in your screw pack Ensure you drill out the spigot to allow the steam generator water to drain in to the waste.

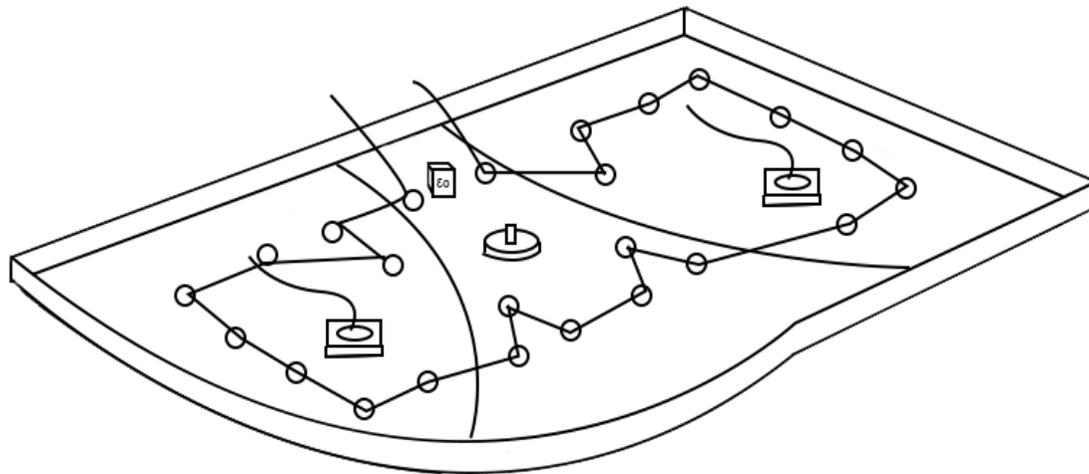




Roof Lights

The roof lights come packed in with your accessories and need to be inserted on site. On top of the roof there are 24 nuts, which simply need tightening by hand. Once this is done, the lights simply push onto the fitting. Start on one side with the light closest to the middle as shown below. Follow the lights around in the order shown, as this allows a consistent path around the entire roof, and will leave you placing the last light next to the first light. This is important as the connection for the lights feeds up onto the roof, and you need your starting point and finishing point to be as close as possible.

Please Note: When connecting the roof LED lights to the electric box, only the male connection is needed, leaving the female connection hidden away under the roof cover.



Silicone Seal (vertical joints)

shown in red on the inside of the shower

TESTING FOR WATER LEAKS

LEAVE THE SHOWER 24 HOURS AFTER BUILD TO ALLOW SEALANT TO CURE AND ENSURE THE SHOWER IS AWAY FROM ITS FINAL POSITION TO ALLOW REAR VIEWING

Ensure all connections are tight and sealed including the waste, body jets and steam outlet (model dependent) on your shower. **We also advise to run a thin bead of silicone around the control panel.**

Switch on the overhead shower NOT the massage jets, remember these will fire water out at you and are not suitable for checking leaks as they would normally only operate when a person is in front of them. **DO NOT AIM THE HAND SHOWER AT THE JOINTS OF YOUR SHOWER AS THIS DOES NOT FALL UNDER "NORMAL EVERYDAY USE"**. Adjust the feet to ensure the direction of the water flows towards to the waste to prevent puddling.

Just use COLD water setting as hot will make cabin misty and condensate thus the inspection becomes very difficult. Now on the OUTSIDE of the shower inspect each joint, factory seal, hose, clip and jet by walking from one side and going around to the back and then to the other side finishing at the front. If you have a small leak (normally caused through insufficient sealer or air bubble on assembly, dry the area thoroughly and reseal.

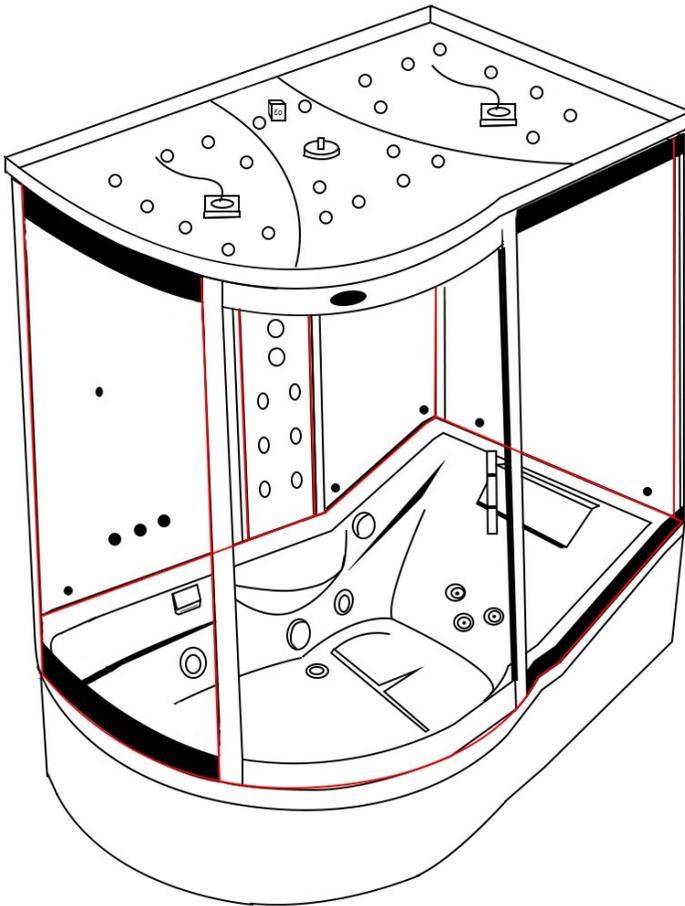
Please remember the location of the water may not be exactly where the leak is as it could have run around to a low point. Never seal your inner fittings unless necessary, remember you will see this for the life of the shower! Again leave to cure and check. Once you are happy check the shower functions i.e. jets for back massage, monsoon shower head and finally hand shower check your joints to these functions at the rear again. Never use the shower until **all** checks have been made and the installer is 100% happy in the knowledge no leaks are present.

Important Note: It is not uncommon due to temperature changes, glass seals fitted into the frame lower horizontal and sides can and do shrink leaving a small gap. This is normal to prevent rubbers perishing or opening later in your showers life. Check yours now, any slight gaps simply seal neatly with a thin bead of silicone. This will prevent chances of leakage both now or later in life.

All good?

Now push your shower FROM THE BASE and NEVER THE GLASS OR FRAME into its final resting position.

Happy Showering!



Control Panel Instructions



Button 1 (Lights)

Once the control panel is switched on, the lights will come on automatically. Press the Light button once and the lights will start to scroll through the multiple colour options. Then to stop the lights on a specific colour simply press the light button again on the desired colour. To turn the lights off press the light button again.

Button 2 (Steam)

To start the steam function, simply press the steam button (which looks like a cloud). To set the time and temperature of the steam session, simply press the mode button (button 3) and then use the arrows to scroll up and down (button 6)

Button 3 (Mode)

This will do nothing on start-up, however it will be your go to button when using steam, radio and Bluetooth options

Button 4 (Padlock)

This is your unlock button. After twenty seconds of inactivity the steam function will lock on the panel. This is done as a safety feature, so it can't be accidentally activated. Other buttons will remain functional whilst in this state of 'lock mode'

Button 5 (Music)

Press once for FM Radio and press twice for Bluetooth. For tuning radio stations or connecting Bluetooth, please see the next page. For volume control, once on the radio or Bluetooth setting press Mode (button 3) then use the left and right arrows to change the volume. The volume is denoted by a number followed by the letters 'db'

Button 6 (Left and Right Arrows)

This will do nothing on start-up, however they are multi-functional depending on what setting you are using. When in the radio setting you can use them to change the station. When using the Bluetooth setting you can skip forward or back tracks in your playlist. You can also control the volume with these arrows as directed above.

Button 7 (Power)

Press once to turn on the panel. Simply press again to turn it off. When powering down the O3 will automatically start and last for approximately 10 minutes. After this the screen will power off.

To see our tutorial videos for operating this control panel's features, please search for "Insignia Showers" on YouTube and find our "SUN Control Panel" Playlist, or you can [click here](#)

Control Panel Instructions

Connecting to Bluetooth



Step 1

To connect a device via Bluetooth, press the music function button twice (which looks like a musical note) the control panel will then show "INS".

Step 2

Then simply go on your device and pair up with the shower which should be shown as "INS". Once this is complete you will hear a beep to signify you're connected and ready to listen to any music of your choice.



Tuning your radio channels



Step 1

To tune your radio channels firstly press the music function button (which looks like a musical note)



Step 2

Then once the radio is on press and hold the mode button until it starts scrolling.



Step 3

Finally, once the panel has finished scrolling then use the left and right arrows to cycle through all the radio stations that were found.

Parts List

Internal Items

Part Code	Part Description
SP027	Monsoon Shower head
SP078	Ozone Module (for Steam Showers)
SP048	Body jet—2 open ends
SP048A	Body jet—1 open, 1 closed
SP236	Riser bar
SP112	Shower holder (warranty only)
SP120	Water inlet (warranty only)
SP229	Shower waste
SP097	Chrome rectangular door handles
SP240	Glass Shelf
SP080	Head rest
SP050	Seat rest
SP196	Thermo sensor holder
SP072	Door stoppers
SP276	Twin Door Wheels Non-Push
SP276A	Twin Door Wheels Push Button
SP034	Tri-jet System
SP105	Chrome Flexible Hose
SP185	Bath Filler
SP036	Speaker
SP270	Chromotherapy Lighting
SP228	Speaker cover

SP117	Insignia Control panel
SP227	Microphone style hand shower
SP166	Approximately 4 meters of “U Style” seals
SP040	Horizontal Steam Generator
SP241	DX-310 Water Pump
SP052	Whirlpool pump switch
SP059	Air valve operation switch
SP300	Waste hose
SP301	White insulated pipe
SP187	Drain Hose
SP153	4 port—3 feed thermostatic valve
SP126	4 Port Selector Cartridge
SP045	On/Off Water Mixer Valve
SP182	Vernet Screw Fit Thermostatic Cartridge
SP043	Plastic Thermostatic Valve Safety Lock Ring
SP309	Rear door seal
SP305	Magnetic door seals
SP070	Chrome Glass Securing Clip

AMI17	AMI Oil Diffuser Steam Guard
SP131	Jetted Bath Underwater Light
SP116A	Water Valve Chrome Selection Plate
SP116B	Chrome Water Valve Water Flow Plate
SP116C	Chrome Water Valve Temperature Selection Plate
SP109	Threaded Bath Foot for Whirlpool Bath
SP108	Bath Panel Support Bracket
SP031	Chrome Knob for Thermostatic Dial
SP025	Chrome Knob for Selector/ Water Flow Dial
SP085	Speaker Splitter Cable

Steam Room & Shower Safety Guide

1. Never leave children unattended in the shower or bath.
2. Never bath children (under 12) using whirlpool function if fitted.
3. Regulate the temperature of water before showering.
4. Never allow children to use the steam function. This function is for **ADULTS ONLY**.
5. Always be aware of the steam outlet position. Never use in close proximity to the person using it.
6. Exit the steam room immediately if feeling dizzy, faint or short of breath.
7. Do NOT use the steam room if you're pregnant, have a heart condition, have low or high blood pressure. If you're unsure consult your GP before use.
8. If you have any underlying health conditions which you feel could be aggravated by using a steam room, consult your GP before use.
9. If you begin to have any issues with your health after using a steam room, stop immediately and consult your GP regarding your symptoms before continuing to use.
10. Consult your GP before using the steam room if you're on medication at all, especially with drowsy side effects.
11. Never use this shower if you have been drinking alcohol or under the influence of other substances.
12. Never use with more than one person unless the shower is designed for this.
13. This product is not to be used for washing/bathing animals.
14. Always turn power supply off after use.
15. Always turn water supply off after use.
16. Ensure room is well ventilated after a steam session by using your bathroom extraction fan or opening a window.



Steam Room Usage Guide

1. To use the steam room, turn the control panel on. (1)
2. Press the steam button (2) and your generator will be fed with water and the heating element will begin to heat the water to create steam. (You should be seeing steam from your outlet in approximately 60-90 seconds)
3. To set the temperature you want the cabin to reach, press the function button (3) once the steam is active. You will see a small °C to the right of the display. The large number in the middle of the display can be changed by pressing the arrows (4). The maximum temperature you can reach is 60°C . The average temperature in a steam room is usually between approximately 30 to 36°C subject to bathroom ambient air temperature.
4. To set the length you wish the steam to run for, press the function button again (3) then use the arrows (4) to set your desired time. The maximum length that can be set is 60 minutes.
5. Only steam for approximately 10-15 minutes per session at your desired temperature. Due to temperature, your body can overheat, dehydrate and cause light headedness. This is very important for both your health and wellness.
6. Correct Procedure when using steam is SHOWER FIRST this will open your skins pores and your shower cabin will be warm on use. Steaming without showering lowers benefits and not recommended. If you do so NEVER run your steam generation before use to warm the shower, this can cause damage to operating parts, isn't safe practice and will not warm your cabin. NEVER Shower and Steam at the same time.

Before using the steam room, always read the steam room and shower safety guide first.

How to use Aromatherapy Diffuser System (2nd Gen)

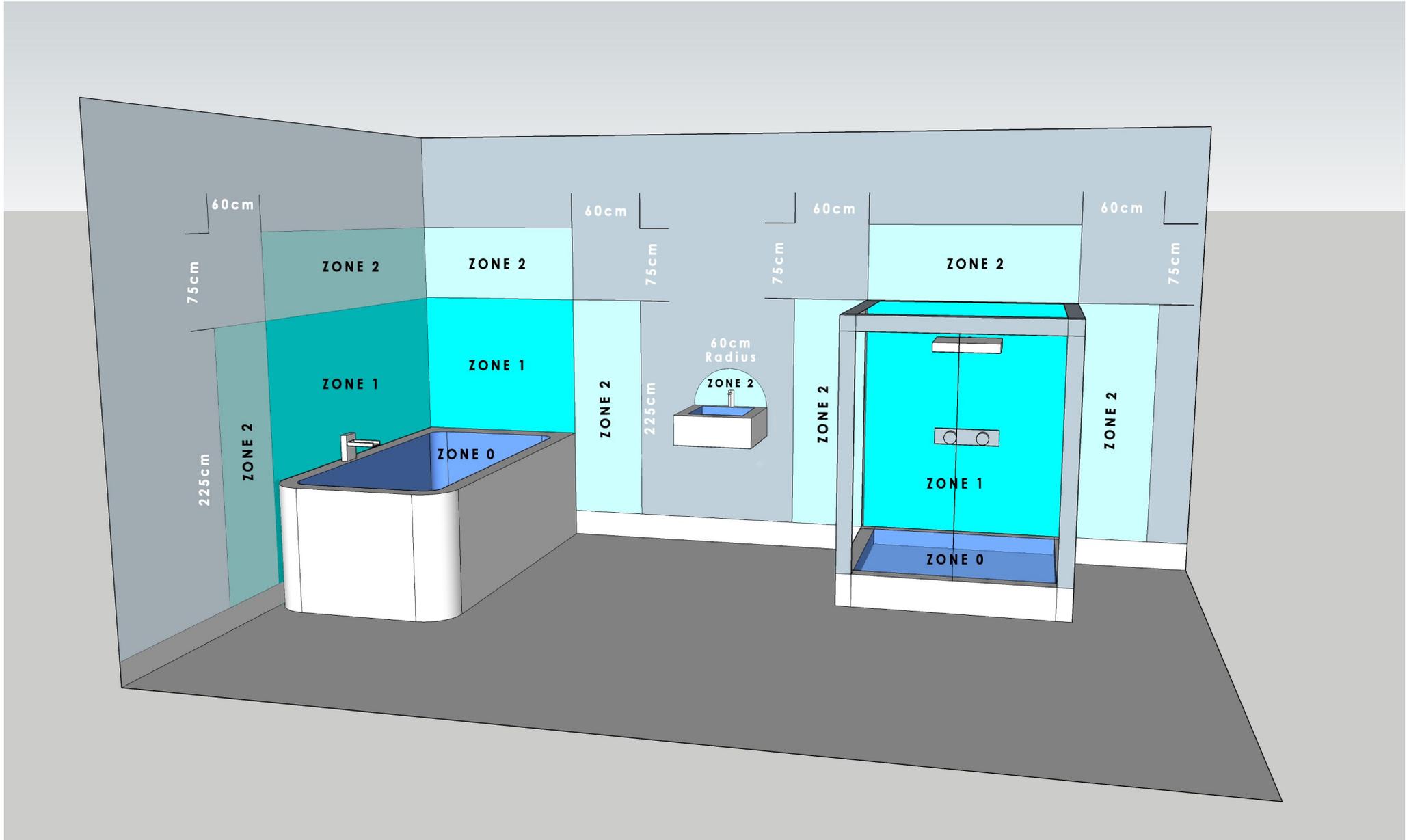
Your shower/bath is fitted with the latest **Aromatherapy Diffuser** which takes your steam experience to new heights by enjoying fresh, clean, natural fragrance with the Aromatherapy Oil Diffuser Steam Guard. Perfectly designed to deliver the maximum amount of aroma in a matter of minutes.

1. In order to use the Aromatherapy Oil Diffuser Steam Guard in your steam cabin you must use in conjunction with the Aromatherapy Essential Oil Diffuser Kit.
2. Soak the diffuser pad in water until it is fully hydrated. Pour at least 5ml (half a bottle) of the AMI essential oil onto the pad. The more oil you use the more intense the aroma.
3. Fully insert the diffuser pad into the allotted slot of the Aromatherapy Oil Diffuser Steam Guard and engage the steam function on your shower/bath to infuse the essential oil into the steam. **NEVER** place or remove the pad from the diffuser whilst the steam function is running as scolding could occur.
4. After you have finished your aromatherapy steam session, turn the steam function off and discard of used Aromatherapy diffuser pad. Never reuse the pad.



To explore our full range of carefully blended oils or purchase more diffuser pads please visit our website: www.insigniashowers.com/aromatherapy

Bathroom Electrical Zones



There are 3 bathroom electrical zones that have been distinguished in the IEE wiring guidelines and these are:

Zone 0 is the area inside a bath, basin or shower. It's characterised as 'any area within a bathroom that can hold water'. Any fitting or electrical appliance utilised inside zone 0 must be a maximum of 12 volts (SELV) and completely secured against both partial and total submersion in water (minimum of IPX7)

Zone 1 is the region straight above zone 0 to the height of 2.25m from the base of the bath or shower. It covers the width of the shower cabin or length of the bath. Consider zone 1 to be the 'splash zone', where a fitting or electrical appliance is probably going to get exceptionally wet, very rapidly, however would not be totally immersed in water. Any fitting or electrical appliance inside zone 1 must be IPX4 (splash proof) or have a limit of 12v (SELV) with the transformer situated past zone 2.

Zone 2 is the area extending to 600mm outside of the bath or shower, be that above or to the sides of each. This is commonly the region which is least likely to get wet however there is a likelihood for it to be splashed. Any fitting or appliance inside zone 2 has to be IPX4 (splash proof) or have a maximum of 12v (SELV) with the transformer situated past zone 2.

Outside zones (Beyond Zone 2)

At the point where the size of a bathroom goes past zones 0, 1 and 2, portable electrical appliances can be utilised if their cord length doesn't allow them to be used in zone 2. For example, a hairdryer can be used in the outside zones provided its extended length doesn't enable it to be used in zone 2. Despite the fact that installing electrical appliances past zone 2 is allowed without an IP number, it is recommended that electrical appliances have some type of protection from moisture.

The Ingress Protection or IP number denotes the amount of mechanical and moisture protection an electrical appliance has. The 'IP' notation is followed by 2 numbers that show a numerical degree of mechanical and moisture protection.

The higher the number, the better the assurance it has against moisture/damage. If an appliance does not have an IP number it should never be used in zones 0,1,2 or anywhere that has a wet or damp environment.

All electrical circuits inside a bathroom must be protected by an RCD (residual current device), commonly known as a circuitbreaker, not surpassing 30mA. RCD's ascertain when an electric current is not functioning normally and break the flow of the current if necessary, to guarantee that you are safe whilst using it.

Precaution should always be taken when introducing any electric appliance into a bathroom. We always advise using a registered bathroom fitter or electrician.

***The information on this page is for guidance only and you should always refer to the current IEE regulations of a qualified fitter or electrician to guarantee you are aware if the latest regulations and codes of practice.**

WEEE Compliance Statement

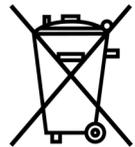
The UK Waste Electrical and Electronic Equipment (WEEE) regulations came into force on 2 January 2007. Under this new legislation, producers of electrical and electronic equipment (EEE) have to fulfil certain obligations.

Under the WEEE directive Insignia is considered the producer of certain products we supply and in line with the demands of the legislation we are pleased to offer the opportunity to return these products to us for treatment and recycling.

Insignia products will generally have an identifying mark and the common crossed out wheelie bin label. We accept returns of all products carrying the Insignia brand. All other products are either considered outside the scope of WEEE or Insignia is not technically the producer of these products. Insignia also accepts historic like-for-like WEEE returns. All WEEE returned to Insignia will be recycled in appropriate treatment and recycling centres in accordance with the legislation. If you wish to return any products to us, please send your item(s) to our head office.

Company Contract No. 326457

WEEE Producer No. CBDU64227



LABELLING

Products labelled with the WEEE symbol (a crossed out “waste bin”) indicate that the final user should not discard this product along with other household waste, but that it must be collected and treated separately.



Returns Address for WEEE

Insignia

9a Deans Road, Old Wolverton, Canon Industrial Park, Milton Keynes, Buckinghamshire, MK12 5NA, UK



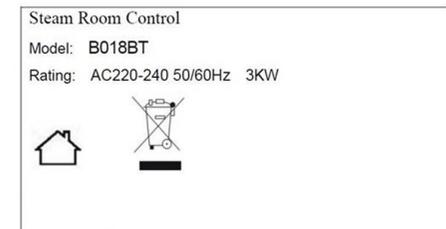
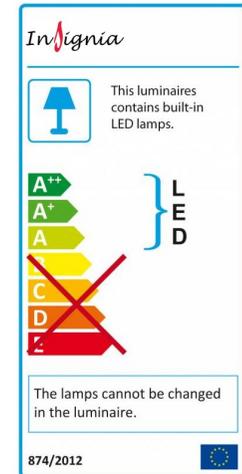
EU – Declaration of Performance

Insignia declares that all its products complies with the essential requirements and other relevant provisions of Directive 305/2011/EC. A copy of the Declaration of performance is available from www.insigniarange.co.uk/ce.aspx

Insignia™ is a registered trademark of Maclean International Ltd, 9a Deans Road, Old Wolverton, Canon Industrial Park, Milton Keynes, Buckinghamshire, MK12 5NA, UK

All images are subject to copyright. Images may not be used in any way shape or form with out written permission from Maclean International Ltd. Images are NOT permitted to be saved, printed or uploaded. Violation of copyright laws are punishable by law.

All images are registered with
ImageTraker



Insignia™ is a registered trademark of Maclean International Ltd

All images are subject to copyright. Images may not be used in any way shape or form with out written permission from Maclean International Ltd. Images are NOT permitted to be saved, printed or uploaded. Violation of copyright laws are punishable by law.