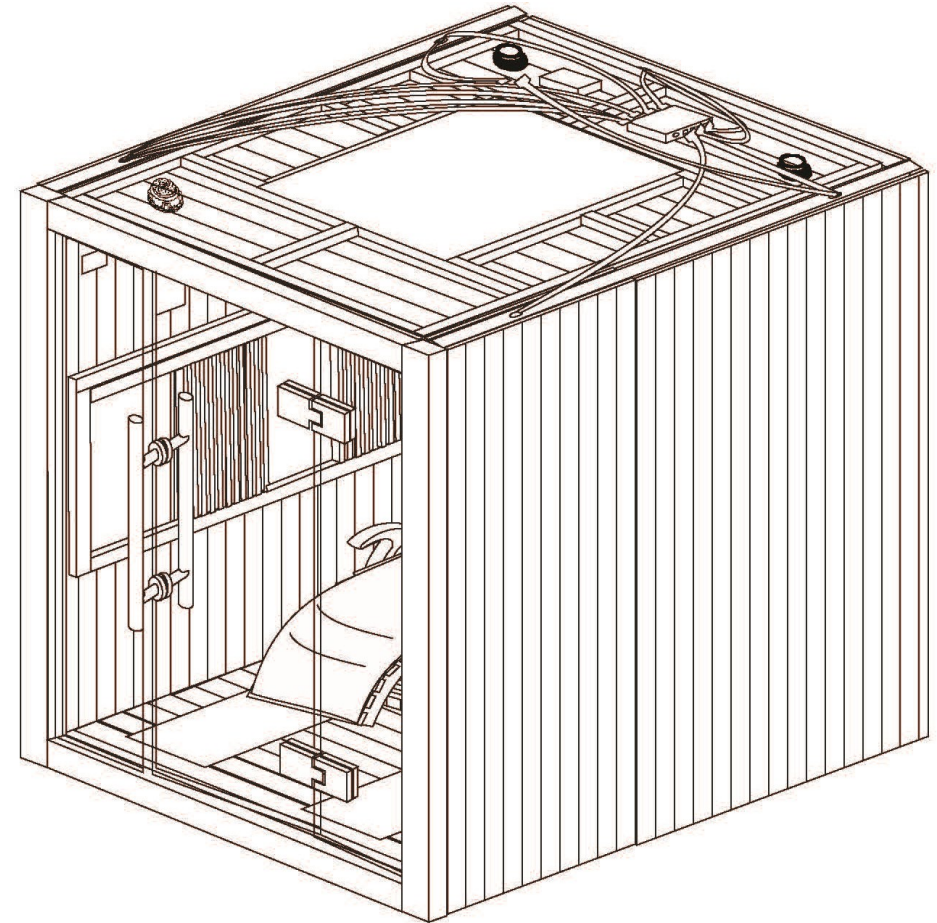




# INSTALLATION MANUAL

## KY1500

### Sauna Series



#### 30 Day Technical Support:

Call **01908 317512** and request technical support for aiding your installation.

#### Replacements Parts: Inside of your warranty period visit:

<https://www.insigniashowers.com>, click support and make a warranty claim.

#### Spares/Replacements Parts: Outside of your warranty period visit

<https://www.insigniashowers.com/replacement-parts.html>

**ATTENTION INSTALLERS:**

These instructions must be  
left with the customer

**CHECK ALL CONTENTS BEFORE BUILD COMMENCES. NO RETURNS CAN BE MADE  
ONCE THE BUILD HAS STARTED AS IT IS DEEMED ACCEPTANCE OF PRODUCT!**

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Thank you for your recent purchase of an Insignia Sauna. Please read this booklet with great care to ensure you get the best out of your build and have a Sauna that will last for many years to come! Like everything, in order to obtain a first class product that will serve you well for many years, the effort and correctness put into the assembly will reflect in the quality of your finish.

## Electrical Requirements Model KY1500

Voltage Rating 220-240AC

Frequency Rating 50Hz

Power Rating 3300 Watts

Amperage 13.75 Amps

Always consult a qualified Electrician before connection as to suitability Your electrical contractor will understand ALL legal requirements of connection before undertaking any work or installation.

**UNDER NO CIRCUMSTANCES UNDERTAKE THIS YOURSELF. ALWAYS USE AN ELECTRICAL CONTRACTOR AND ENSURE LEGAL CERTIFICATION IS GIVEN ON COMPLETION**

The KY1500 has provision for 240 volts. Your qualified electrician will advise on the method they feel best suits your situation and electrical supply along with any potential benefit either may have.

## Tools Required

- Scissors
- Knife
- Spirit Level
- Tape Measure
- Philips Screwdriver
- Electric Drill
- Safety Gloves
- Safety Glasses



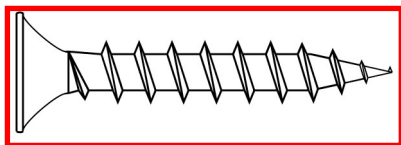
## What's in the Boxes?

Contents	Quantity	✓
Back Wall (two pieces)	1	[ ]
Floor	1	[ ]
Roof	1	[ ]
Side panel (two pieces)	2	[ ]
Side Panel Connectors (Top)	2	[ ]
Side Panel Connectors (Bottom)	2	[ ]
Seat	2	[ ]
Front Frame/Door	1	[ ]
Door Handle	1	[ ]
Heater Guard	2	[ ]
Screw Pack	1	[ ]

### VERY IMPORTANT

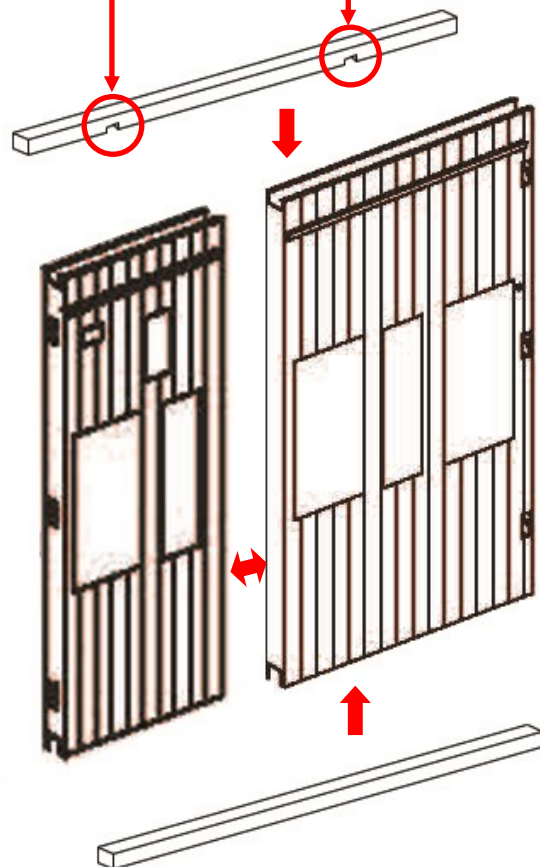
Have you got everything? If not please contact the Insignia directly on **01908 317 512**. Remember **NEVER** book your tradesman until everything has arrived, been checked and is present. No replacement/missing parts can be obtained free of charge during or after the build. Any claims can only be within the timescale permitted (48 hours after delivery) and always **BEFORE** build.

## Step 1 — Placing the side panel pieces together



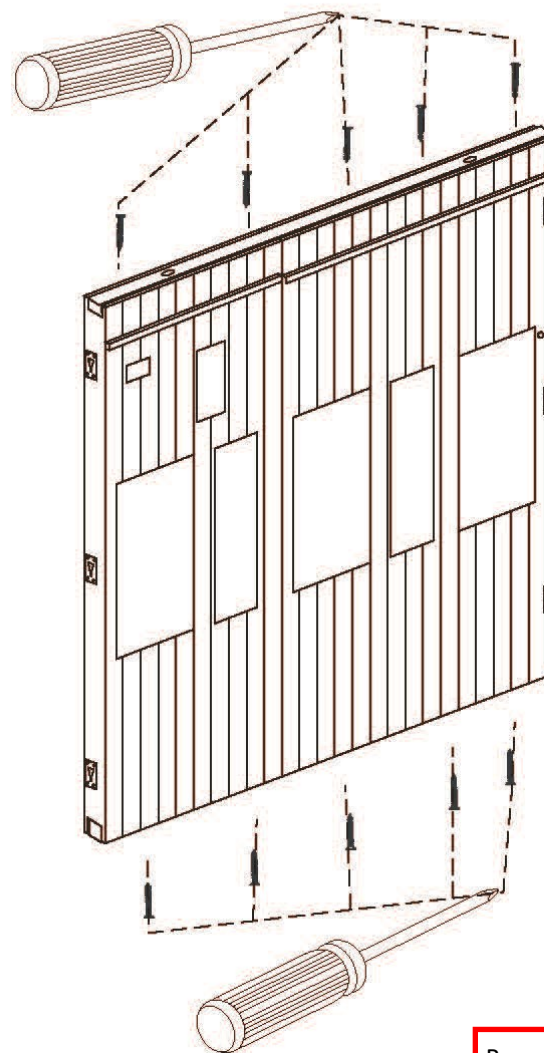
20 x 60mm Screws

The cut-outs are for the top of the panel, for the wires to slot through to the roof.



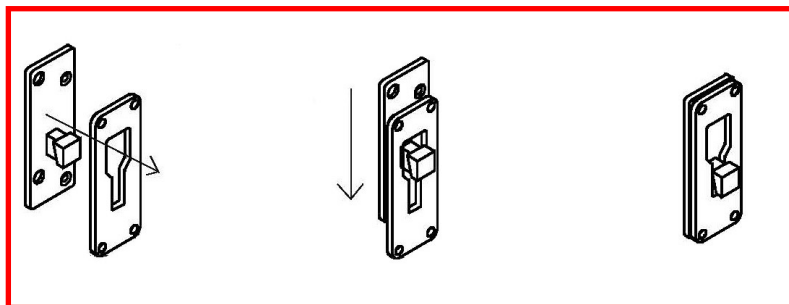
Slide the two panel pieces together and slot the top and bottom wood securing pieces in position.

**Tip:** Lay the panels flat on their back to connect.

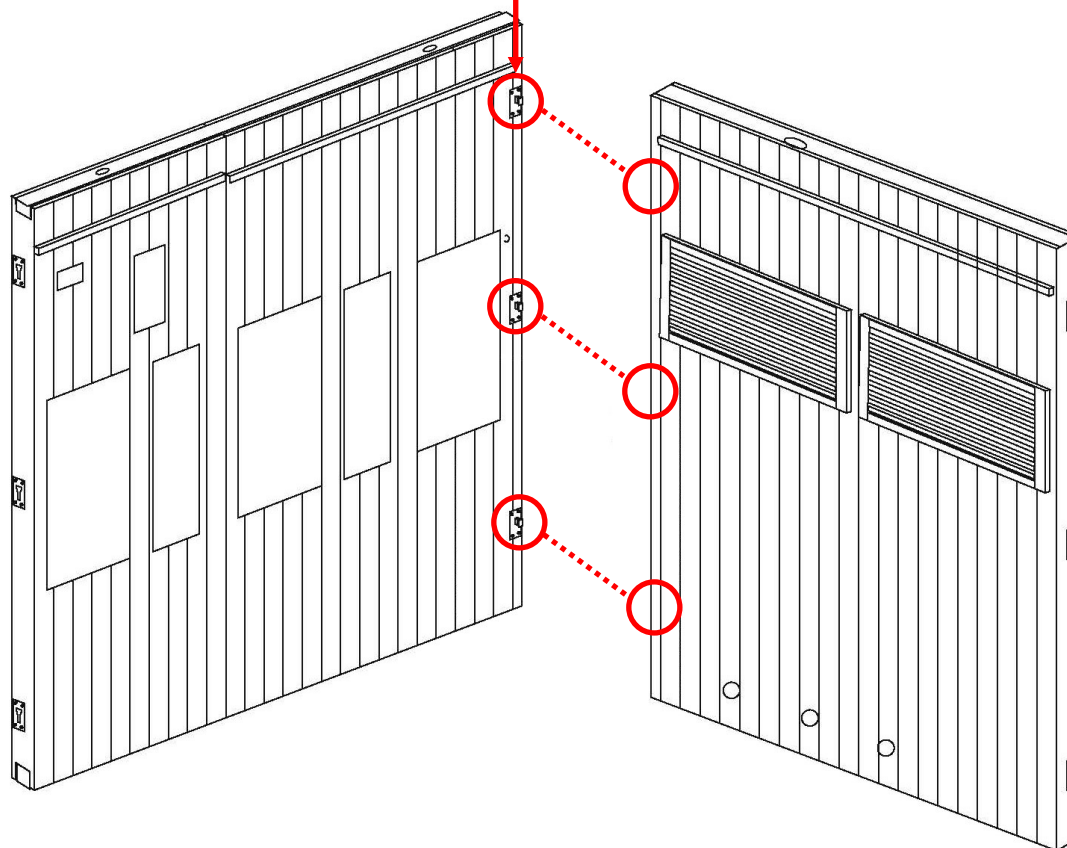


Repeat for the other side panel

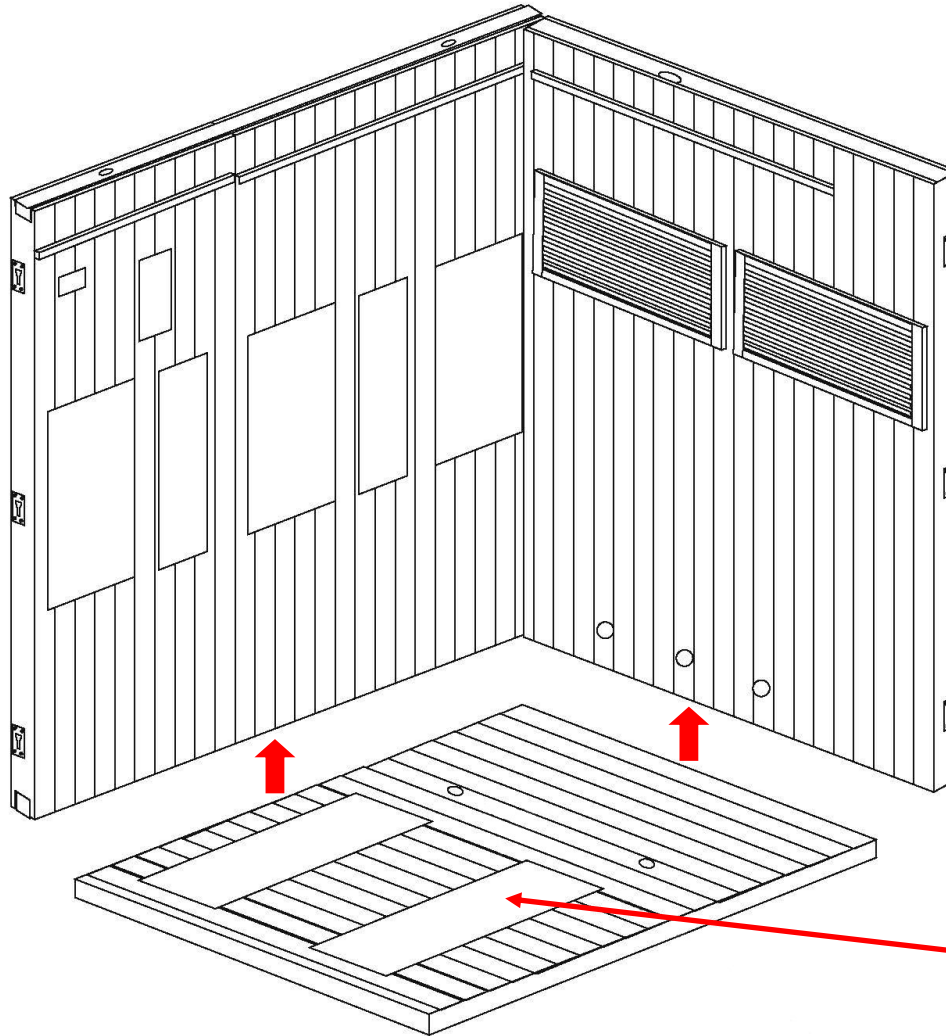
## Step 2 — Left side panel and back panel connection



Lift the side panel, locate fixings and once connected, push down to secure into position.

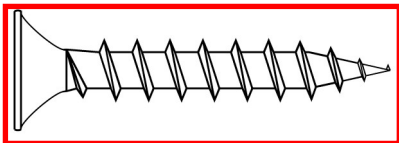


## Step 3 — Slide the floor into position



Ensure the plate heaters are towards the front. Remove the wood securing it in position for transit and the packaging.

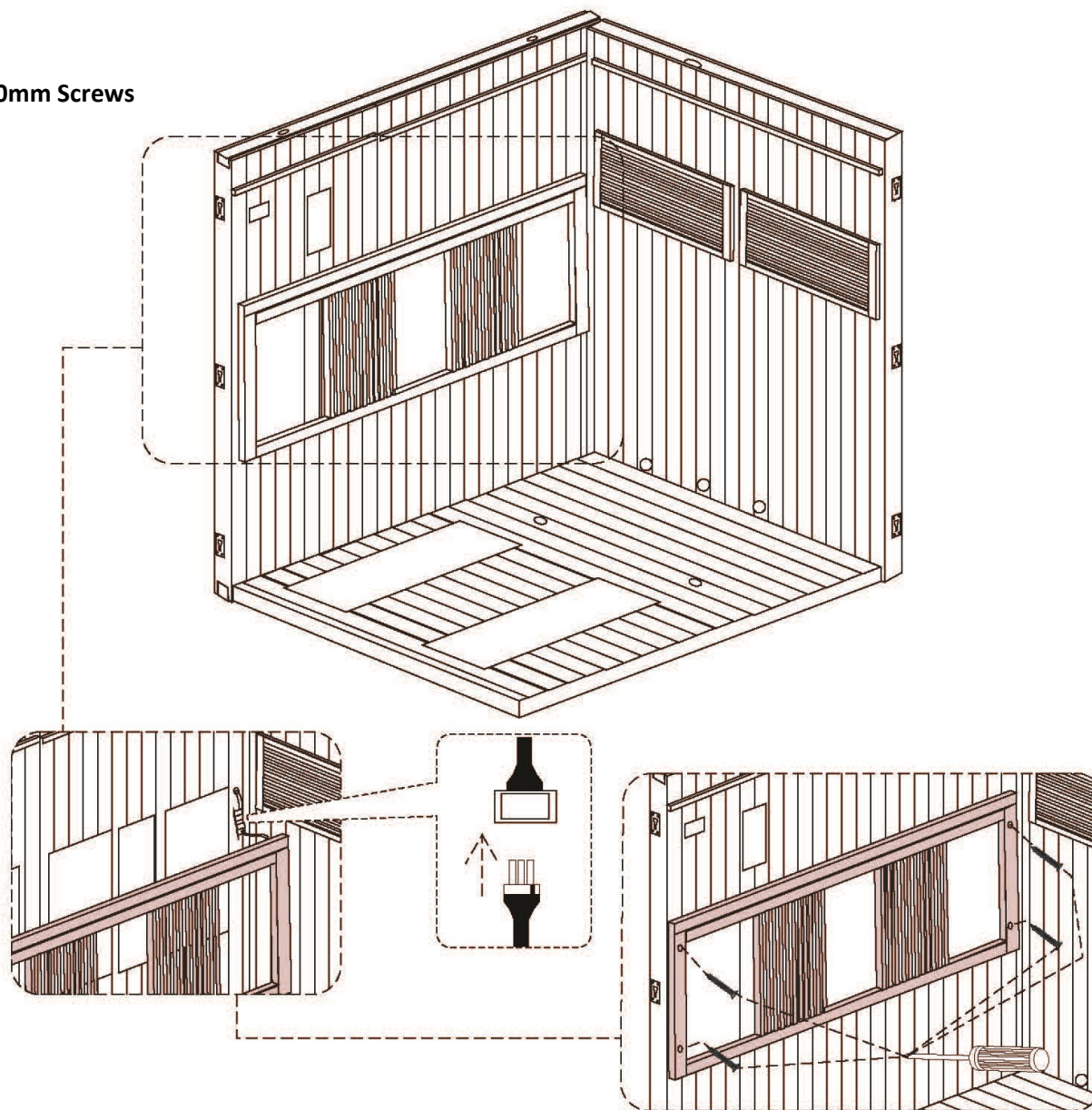
## Step 4 — Installing heater covers



8 x 50mm Screws

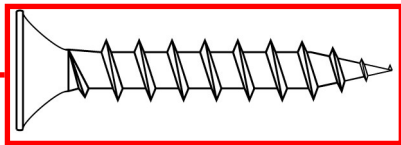
Connect the lights then align the heater cover using a spirit level and connect screw in position using ST50 Screws

Do this for both sides.

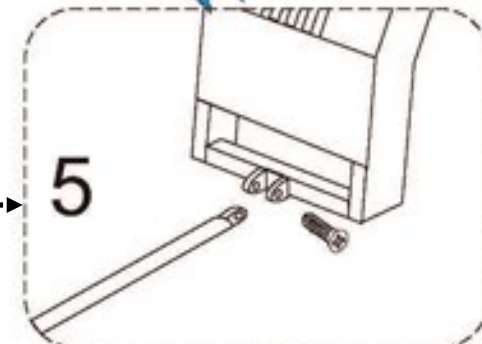
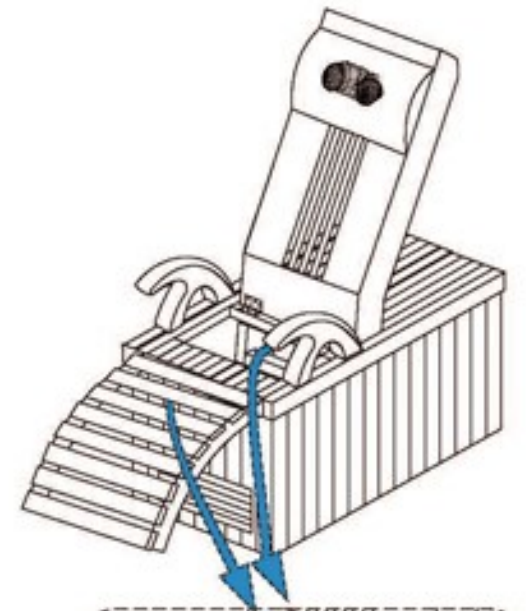
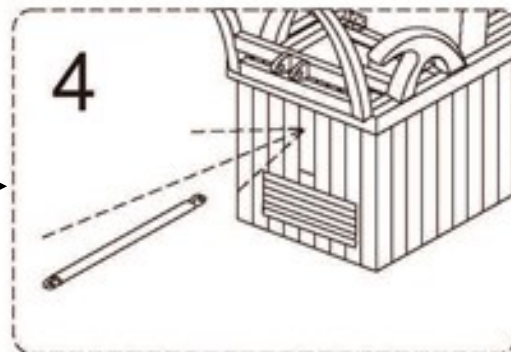
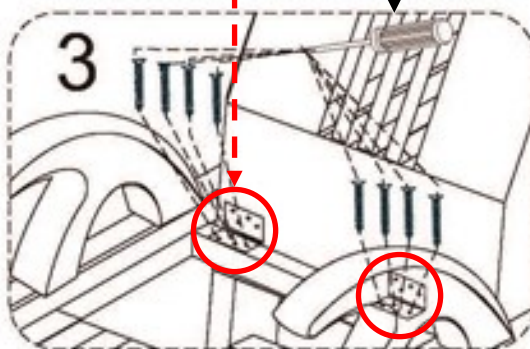
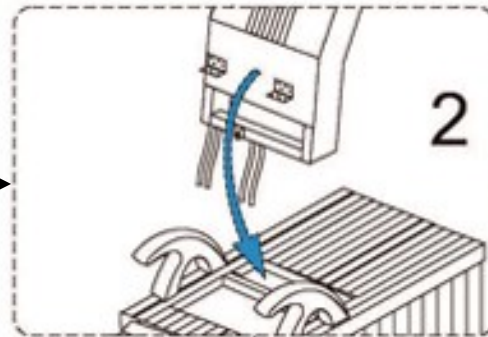
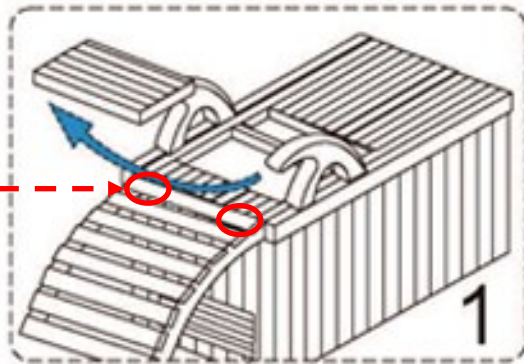




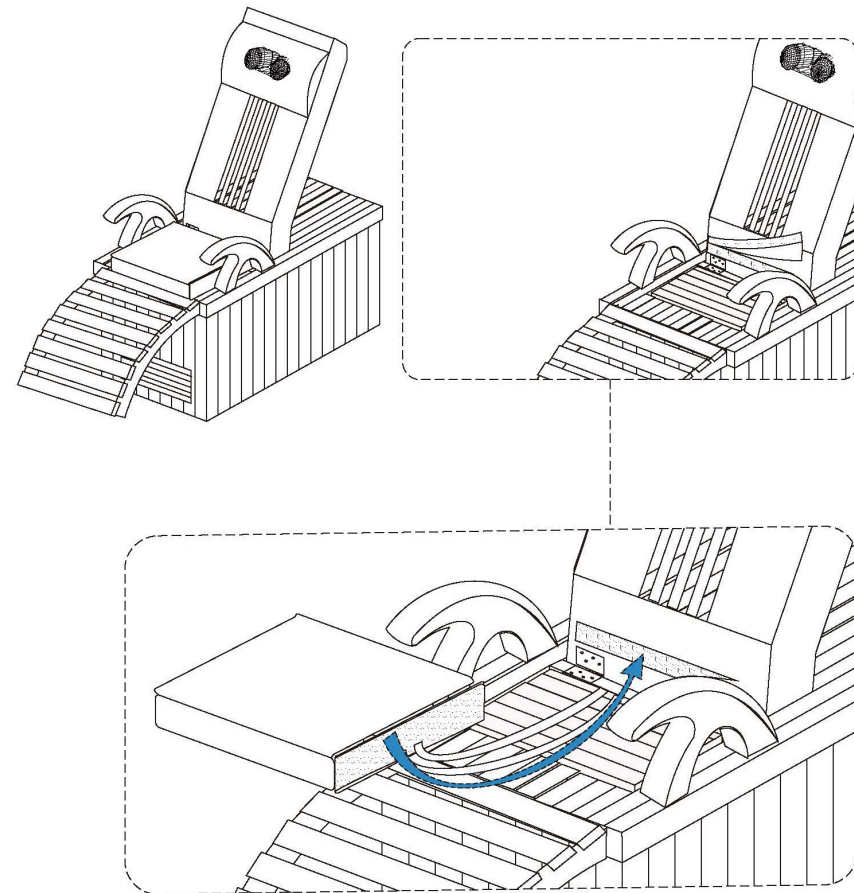
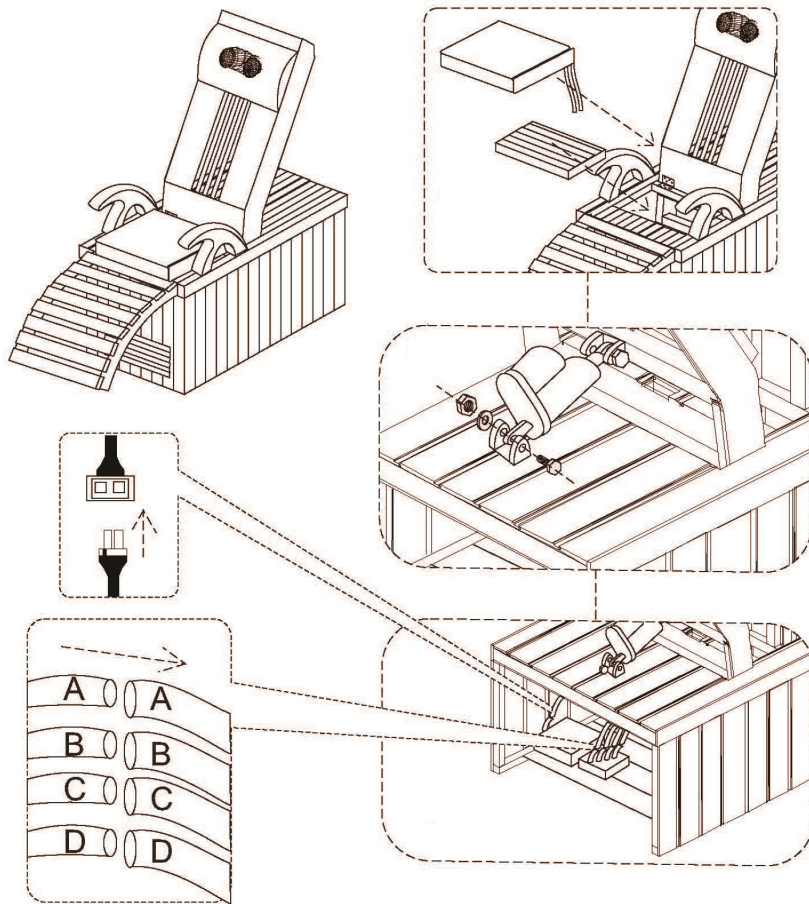
## Step 5 — Installing the seats



16 x 30mm Screws

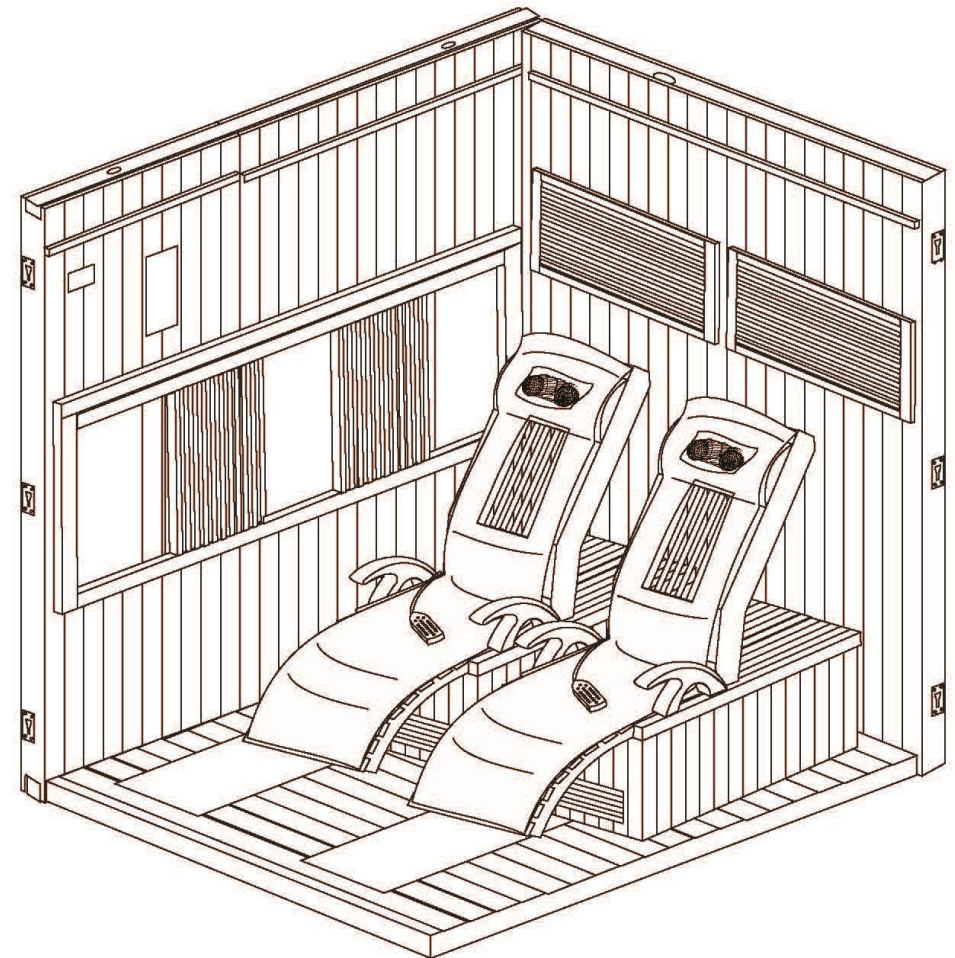
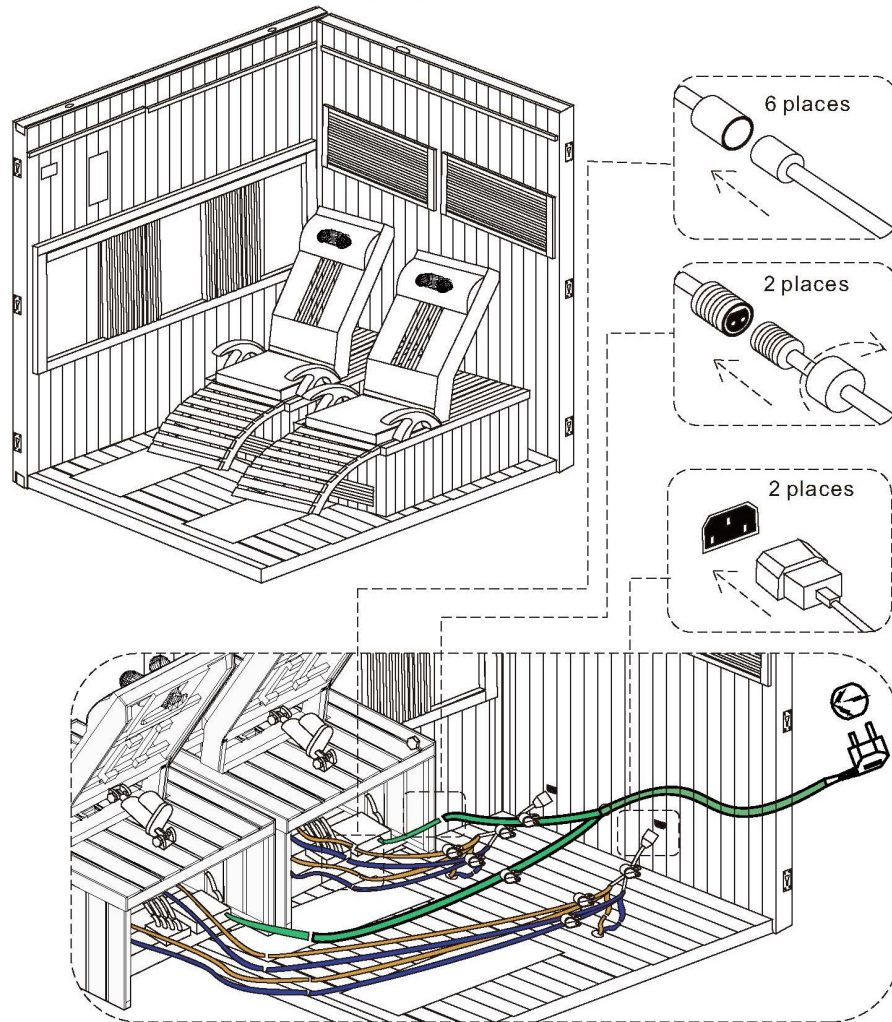


## Step 6 — Installing seats continued





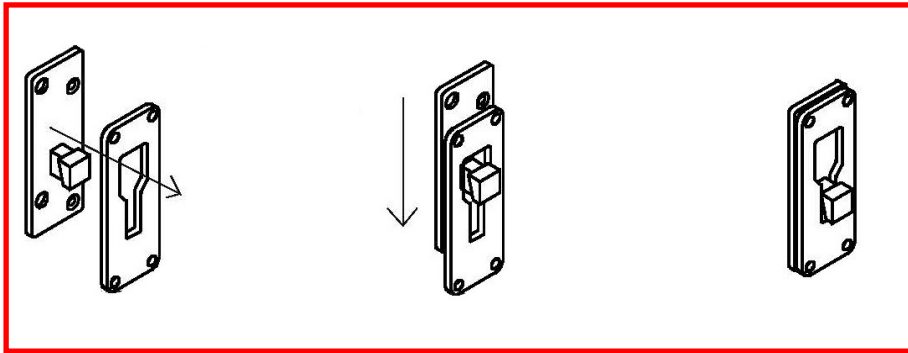
## Step 7 — Seat Electrics



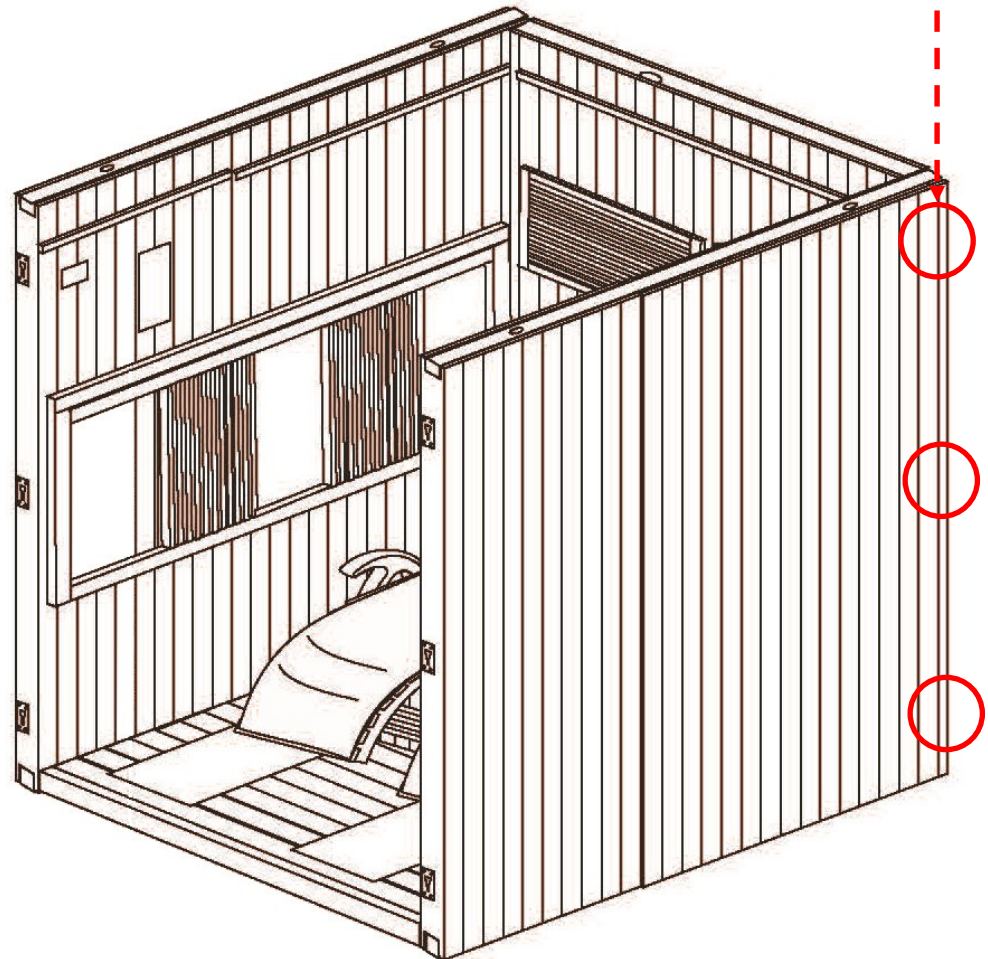
**Connect all power from under both seats and then slide into position.**



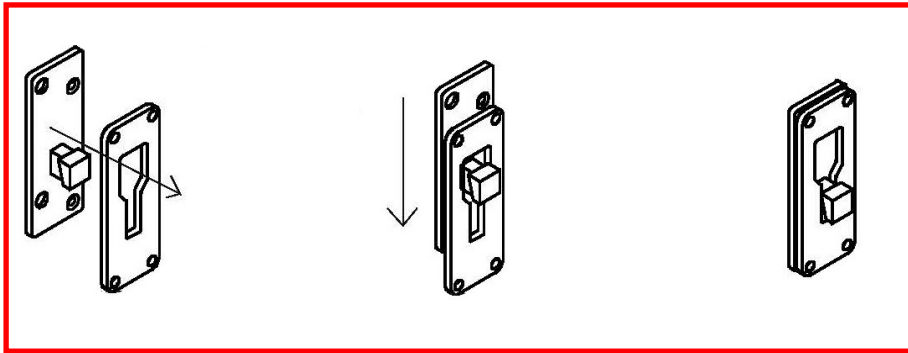
## Step 8 — Right Side Panel Installation



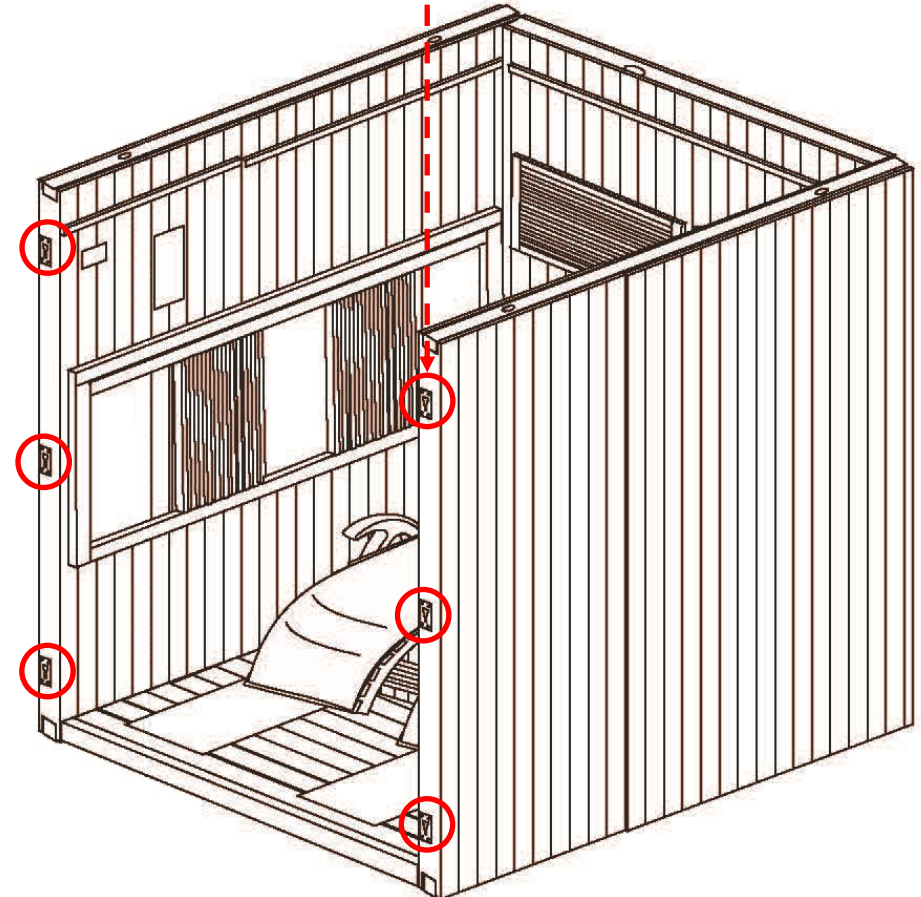
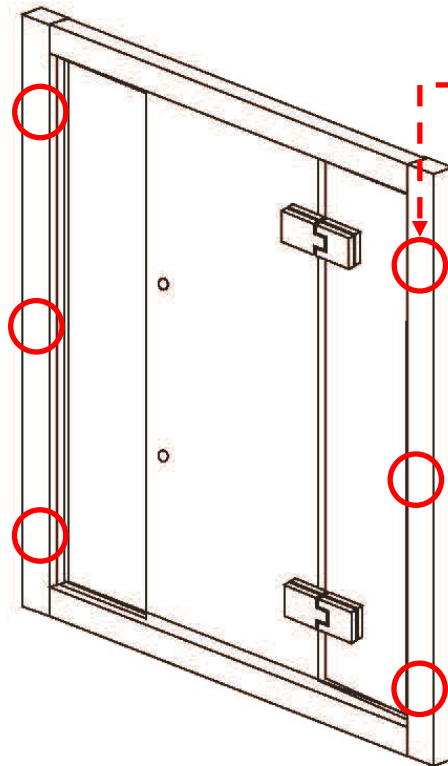
Lift the side panel, locate fixings and once connected, push down to secure into position.



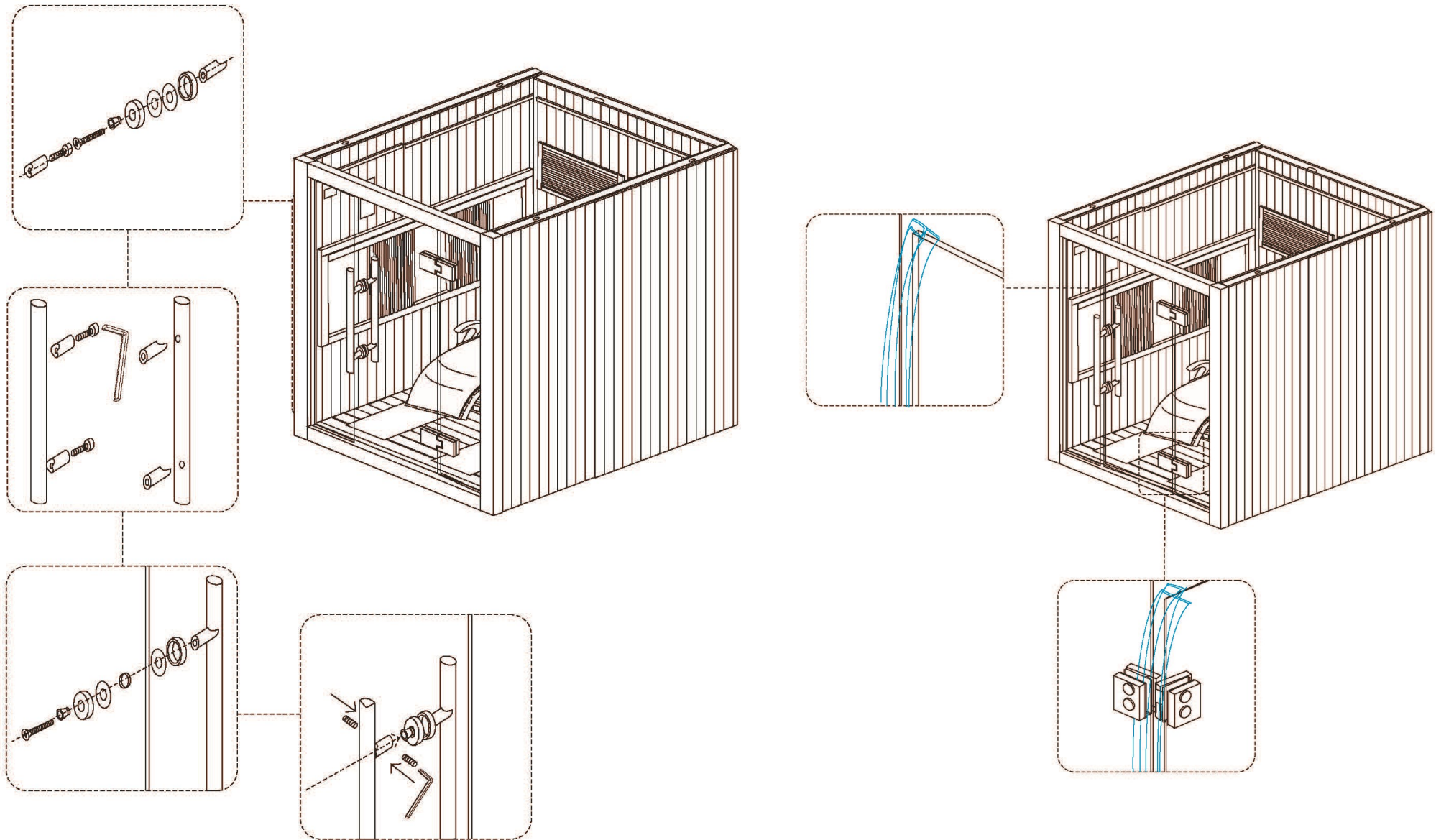
## Step 9 — Front Frame Installation



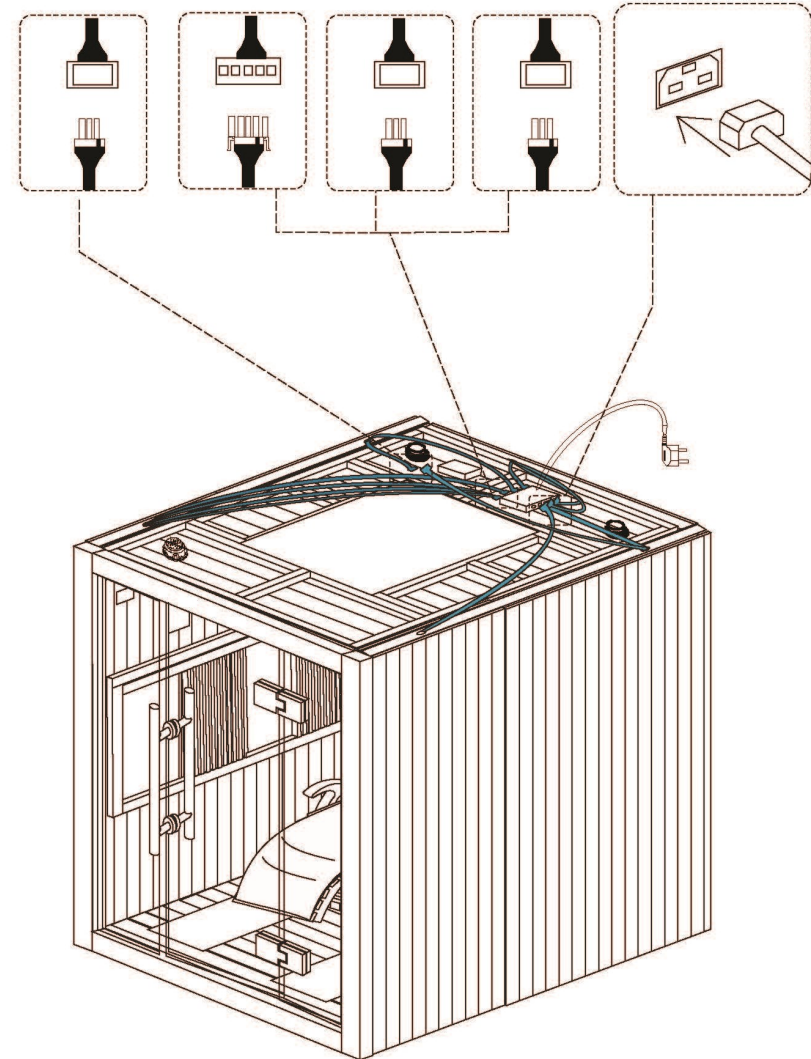
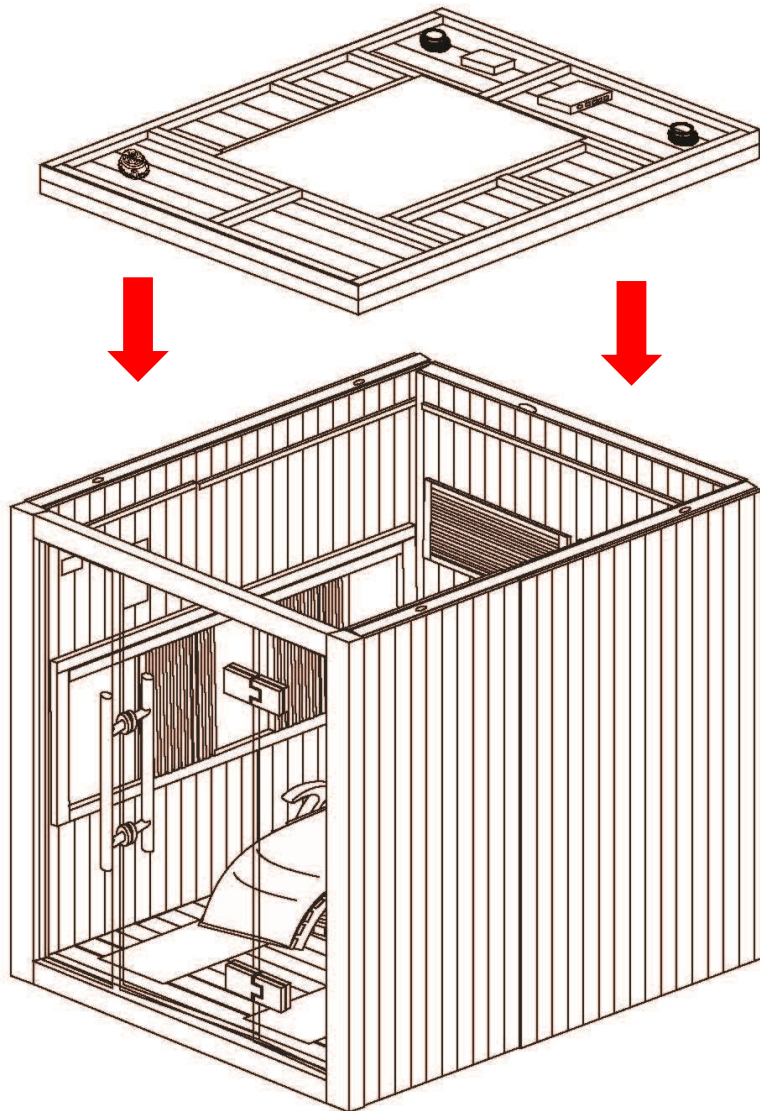
Lift the front frame, locate fixings and meet with each side panel then push down to secure into position.



## Step 10 — Installing the door handle and seals

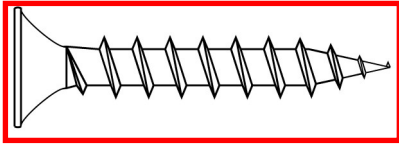


## Step 11 — Installing the roof and connecting power

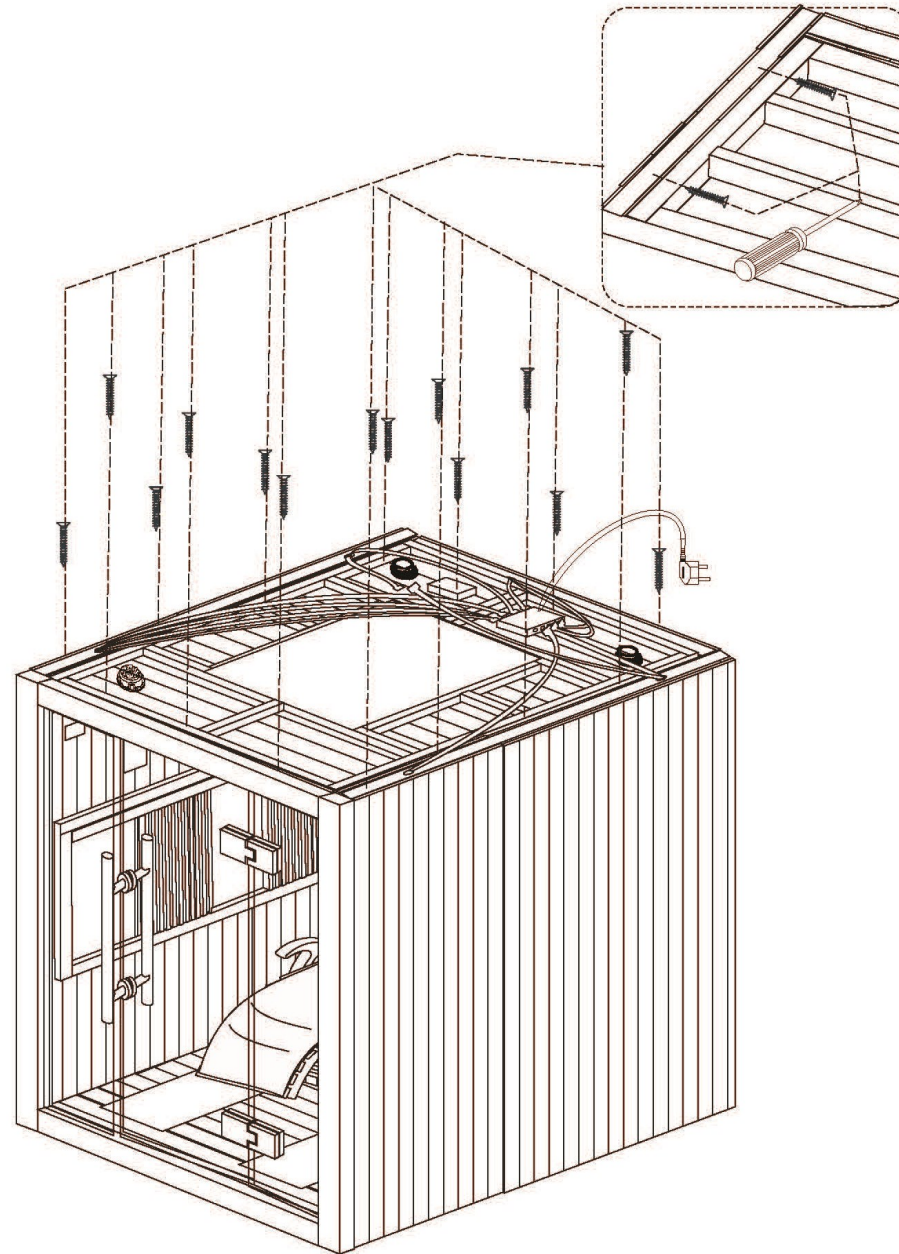




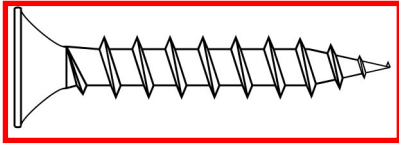
## Step 12 — Securing the Roof into Position



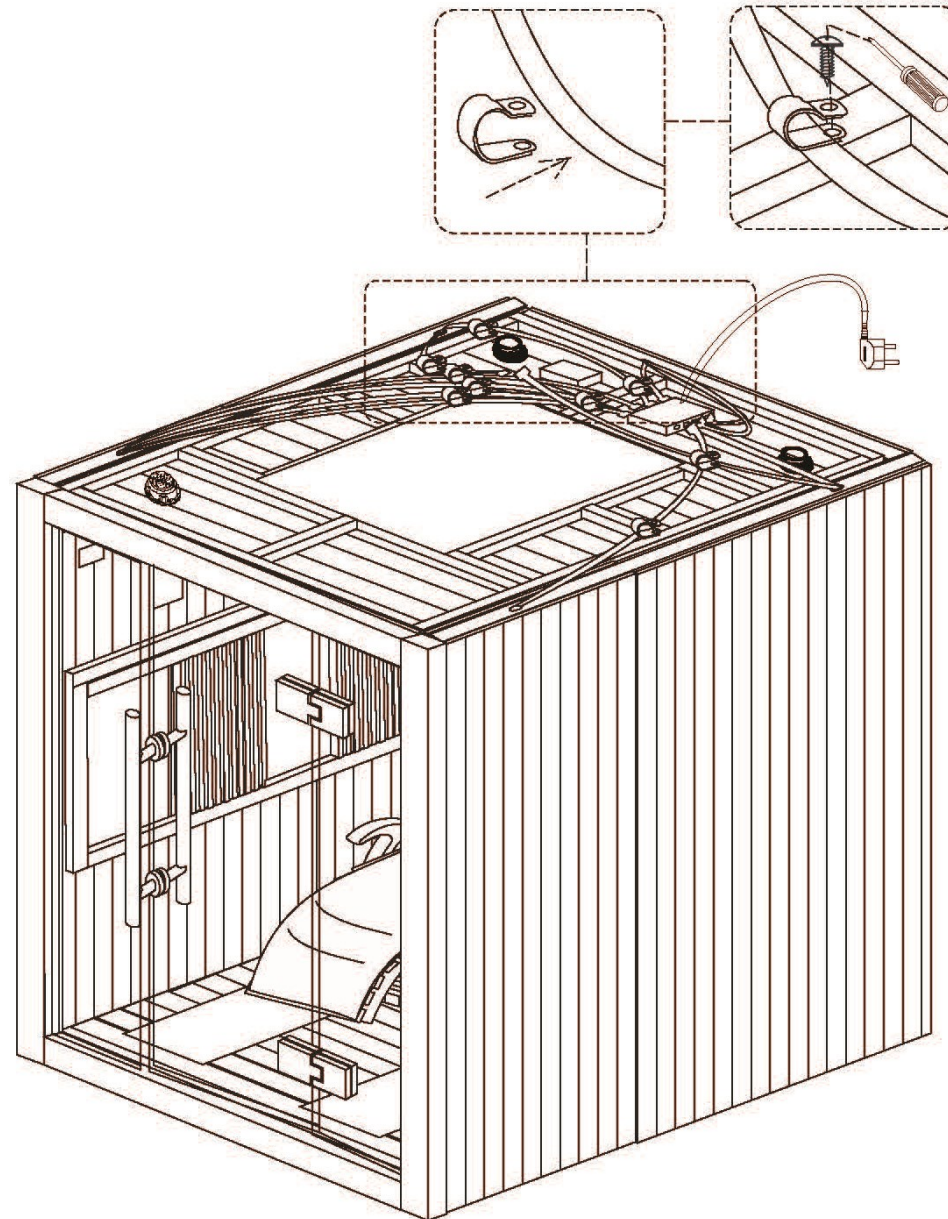
14 x 60mm Screws



## Step 13 — Securing the Wires to the Roof



20 x 12mm Screws



KY1500 (KY0721 BT Panel)

# Control Panel Instructions

## Button 1/2 (Sauna Heaters)

Press to activate Sauna heaters. Pressing once will put the heaters on at 100%. Twice = 90%. Three times = 80%. Four times = 70% and five times = Off.

## Button 3(Lights)

Press to cycle through the coloured lights. Each press will change colour until a full cycle is completed and they turn off.

## Button 4 (Fan)

Press to turn the fan on, press again to turn it off.

## Button 5 (Time/Temp)

Press to display temp, then cycle through desired temperature setting (max 60°C) using up and down arrows (Buttons 6/8). Press again to display time, then cycle through desired time setting (max 99 mins) using up and down arrows (Buttons 6/8).

## Button 6/8 (Up and Down Arrows)

Use to cycle up or down through various setting options.

## Button 7 (Play/Pause/Memory)

Use to Play/Pause music through various settings. When searching and tuning the radio, use to save a desired frequency to a specific channel.

## Button 9 (Set)

Press and use the arrows (Button 5/11) to manually search. Hold to tune radio stations automatically.

## Button 10 (Audio Mode)

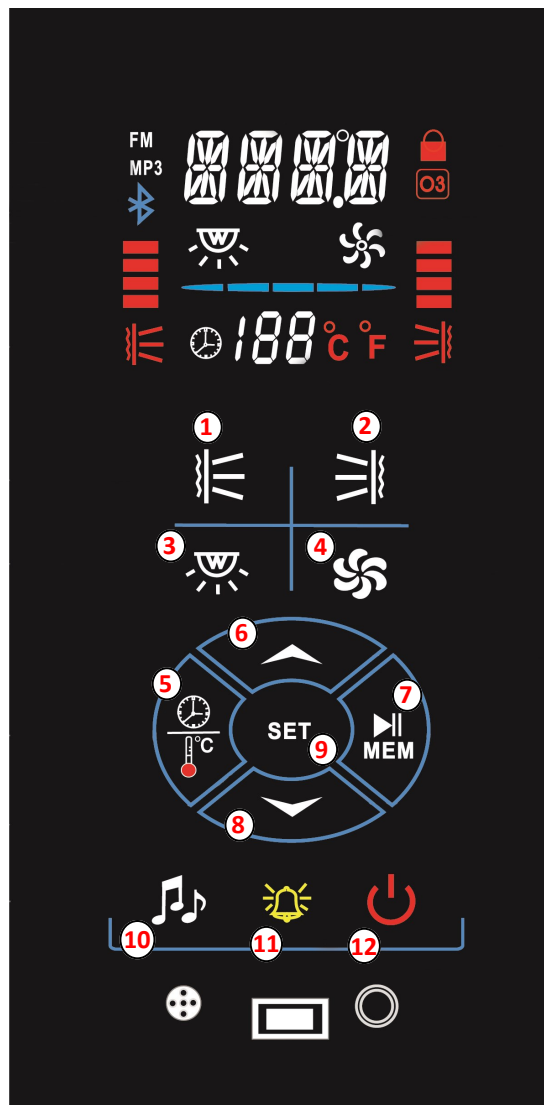
Press to cycle through the audio options, Radio/MP3/USB/Bluetooth or AUX. To connect the Bluetooth press the Audio function (Button 10) until 'BT' is shown on the control panel. Pair the sauna with your device. Once connected a tone will signify the connection has been successful and the Bluetooth icon showing on the panel interface.

## Button 11 (Alarm)

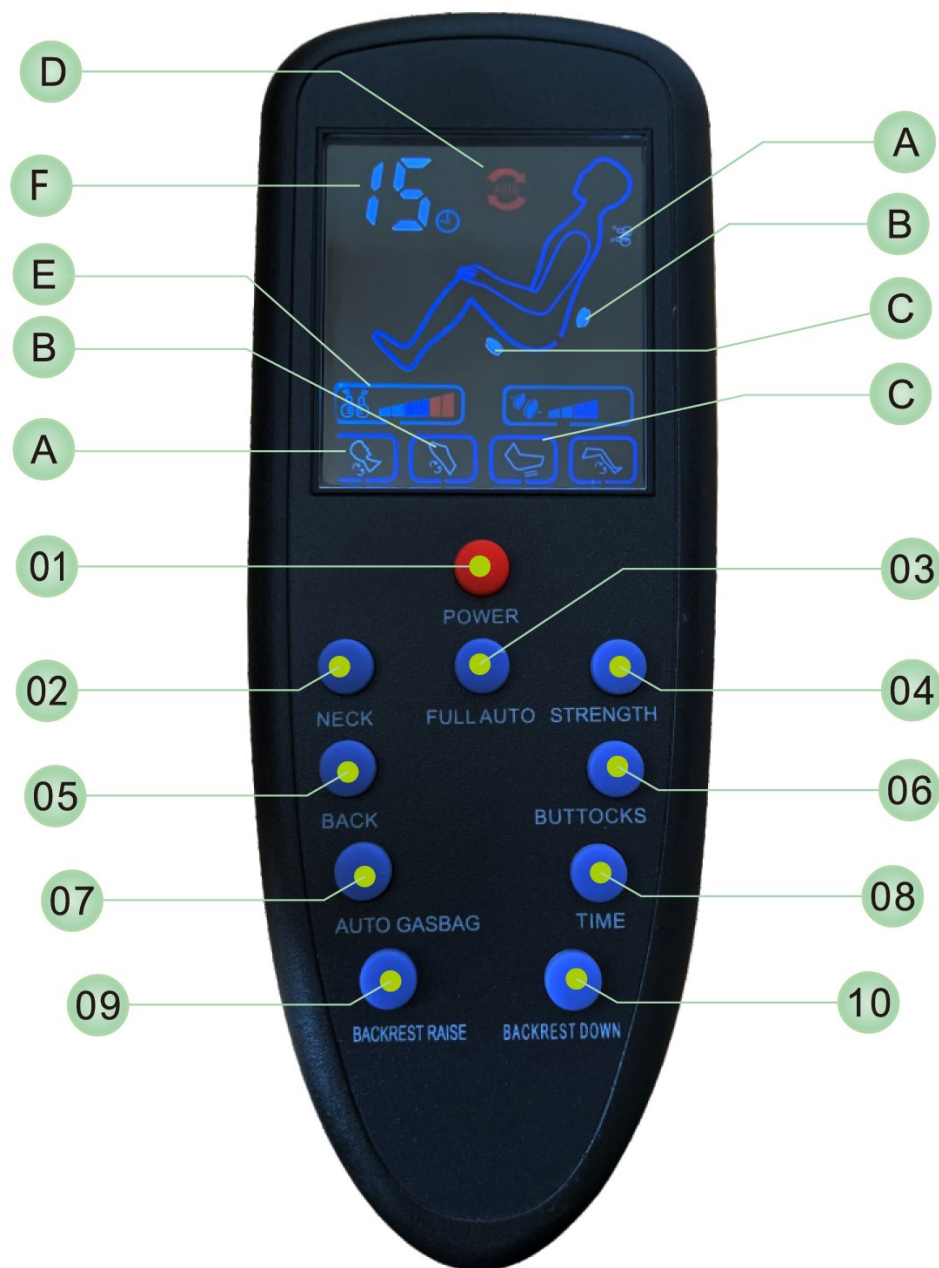
Press to activate the alarm, press again to deactivate it.

## Button 12 (Power)

Use to power the control panel on or off. Also use to unlock the panel (enters lock mode automatically after 60 seconds of inactivity).



## Chair Remote



- |                     |            |                      |
|---------------------|------------|----------------------|
| ① 【 Power 】         | ② 【 Neck 】 | ③ 【 Full auto 】      |
| ④ 【 Strength 】      | ⑤ 【 Back 】 | ⑥ 【 Buttocks 】       |
| ⑦ 【 Auto gasbag 】   | ⑧ 【 Time 】 | ⑨ 【 Backrest raise 】 |
| ⑩ 【 Backrest down 】 |            |                      |

### \* Display

- |                        |                         |
|------------------------|-------------------------|
| ① 【 Neck massage 】     | ② 【 Back massage 】      |
| ③ 【 Buttocks massage 】 | ④ 【 Full auto massage 】 |
| ⑤ 【 Strength 】         | ⑥ 【 Time 】              |



## Sauna Usage & Safety Guide

1. Never leave children unattended in the Sauna.
2. Regulate (if preferred) the temperature of sauna or steam before session - Pre-heat time 15-30 minutes (from room temperature 20c)
3. Never touch the heater panels whilst in operation, possible burning may occur.
4. Recommended time of use is a maximum of 15 mins initially. We highly recommend working up in time to this, beginning with 5 minute sessions to get your body used to using a sauna.
5. Suggested operational heat range: Infrared—30° C-40° C. Infrared optimum use range 35°C to 40°C
6. Stay hydrated during each sauna session.
7. Exit the sauna immediately if feeling dizzy, faint or short of breath.
8. Do NOT use the sauna function if you're pregnant, have a heart condition, have low or high blood pressure. If you're unsure consult your GP before use.
9. If you have any underlying health conditions which you feel could be aggravated by an increase in temperature, consult your GP before use.
10. If you begin to have any issues with your health after using a sauna, stop immediately and consult your GP regarding your symptoms before continuing to use.
11. Consult your GP before using the steam room if you're on medication at all, especially with drowsy side effects.
12. Never use the sauna if you have been drinking alcohol or under the influence of other substances.
13. Do not put combustible material on the heaters at any time.
14. Always turn power supply off after use.

## WEEE Compliance Statement

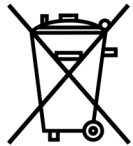
The UK Waste Electrical and Electronic Equipment (WEEE) regulations came into force on 2 January 2007. Under this new legislation, producers of electrical and electronic equipment (EEE) have to fulfil certain obligations.

Under the WEEE directive Insignia is considered the producer of certain products we supply and in line with the demands of the legislation we are pleased to offer the opportunity to return these products to us for treatment and recycling.

Insignia products will generally have an identifying mark and the common crossed out wheelee bin label. We accept returns of all products carrying the Insignia brand. All other products are either considered outside the scope of WEEE or Insignia is not technically the producer of these products. Insignia also accepts historic like-for-like WEEE returns. All WEEE returned to Insignia will be recycled in appropriate treatment and recycling centres in accordance with the legislation. If you wish to return any products to us, please send your item(s) to our head office.

Company Contract No. 326457

WEEE Producer No. CBDU64227



### LABELING

Products labelled with the WEEE symbol (a crossed out “waste bin”) indicate that the final user should not discard this product along with other household waste, but that it must be collected and treated separately.



### Returns Address for WEEE

Insignia

9a Deans Road, Old Wolverton, Canon Industrial Park, Milton Keynes, Buckinghamshire, MK12 5NA, UK



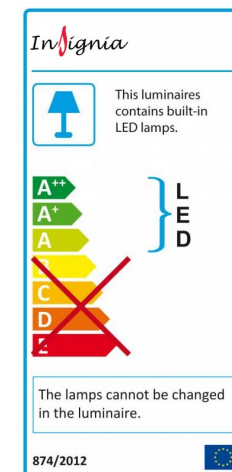
### EU – Declaration of Performance

Insignia declares that all its products complies with the essential requirements and other relevant provisions of Directive 305/2011/EC. A copy of the Declaration of performance is available from [www.insigniashowers.com/ce-certification](http://www.insigniashowers.com/ce-certification)

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